

HT25

Spare parts

Ersatzteile

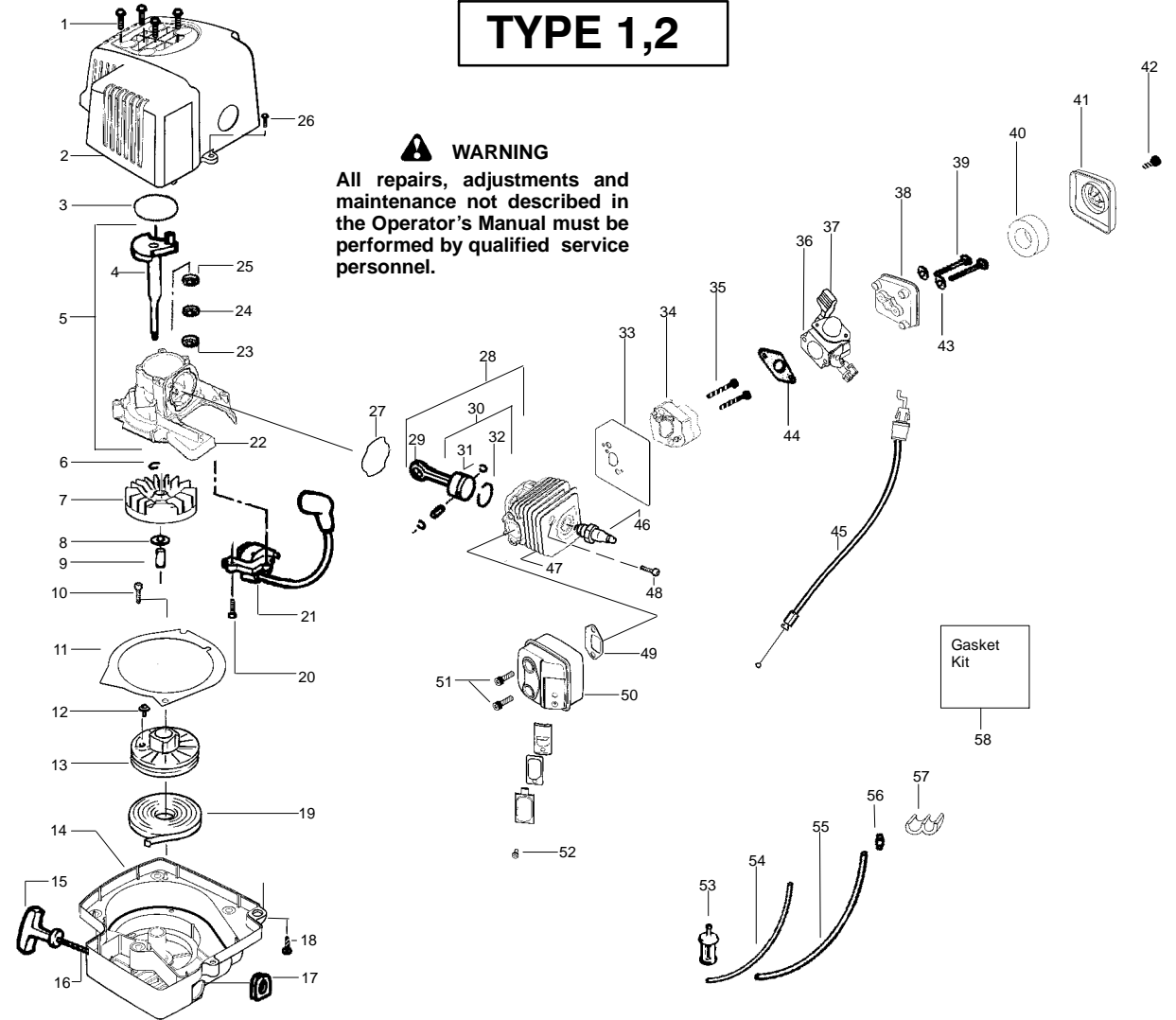
Pièces détachées

Reserve onderdelen

Repuestos

Reservdelar

TYPE 1,2

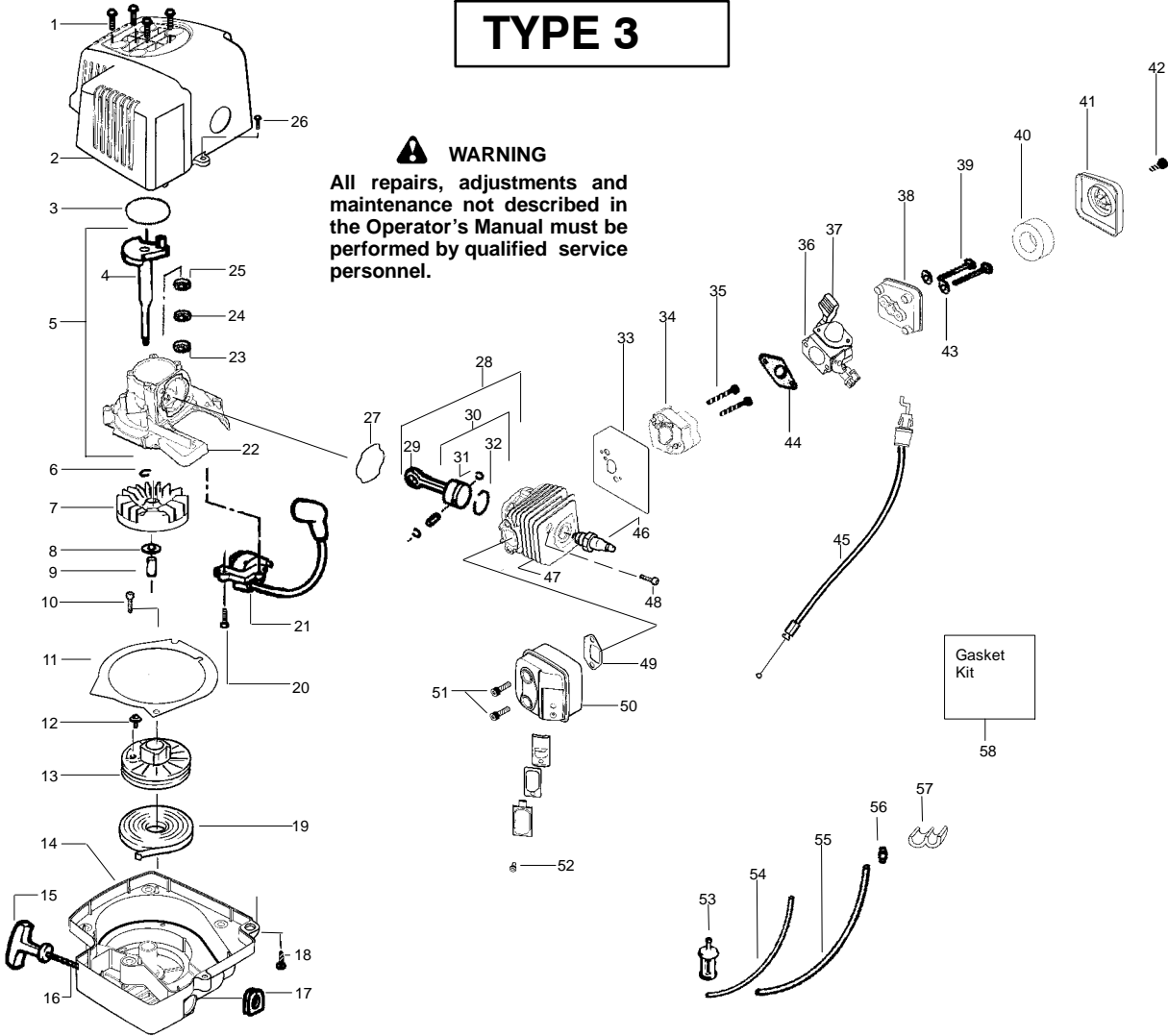


WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016386	Screw	24.	530019264	Seal-Crankshaft	46.	952030249	Spark Plug(RCJ-6Y)
2.	530056620	Shroud	25.	530032125	Bearing-Inner	47.	530012500	Cylinder
3.	530071486	O-Ring-C'case (kit)	26.	530015934	Screw	48.	530015953	Screw
4.	530012571	Assy-Crankshaft	27.	530071486	Seal-Cylinder (kit)	49.	530071486	Gasket-Muffler (kit)
5.	530071681	Assy-C/case-C/shaft (Incl. #4,6 & 22)	28.	530071785	Kit-Piston/Rod Assy. (Incl. 29 & 30)	50.	530071805	Kit-Muffler (incl. # 49,51,52)
6.	530015941	Ring-Retainer-C'shaft	29.	530069945	Kit-Connecting Rod Assy.	51.	530016338	Bolt-Muffler
7.	530071487	Assy-Flywheel	30.	530071833	Kit-Piston (Incl. 31 & 32)	52.	530015241	Screw
8.	530015828	Washer-Flat	31.	530015162	Retainer-Piston Pin	53.	530095647	Assy-Pick-up
9.	530055729	Spacer-Flywheel	32.	530055120	Ring-Piston	54.	530069247	Kit-Fuel Line(small)
10.	530015496	Screw	33.	530071486	Gasket-Carb. Adapt.(kit)	55.	530069216	Kit-Fuel Line(large)
11.	530055681	Plate-Baffle	34.	530057634	Adapter-Carburetor	56.	530023877	Fitting-Fuel Line
12.	530015882	Screw	35.	530016309	Screw	57.	530016103	Clip-Retainer
13.	530069353	Kit-Starter Pulley (Incl.# 12)	36.	530071776	Kit-Carburetor Ass'y. (C1U-W22)	58.	530071486	Kit-Gasket (Incl. #3,27,33,44,49)
14.	545024813	Kit-Clutch-Fan/Housing	(Note: Repair kits are not available for this carburetor)					
15.	530027569	Handle-Starter	37.	530059280	Lever-Choke	Not Shown		
16.	530069232	Kit-Rope	38.	530055680	Air Box	---	Manuals	
17.	530019182	Grommet-Ignition Module	39.	530016429	Screw	530165866	Euro	
18.	530016386	Screw-(f/hsg to shrd)	40.	530047932	Air Filter Foam	530165865	Scan	
19.	530042085	Spring-Starter	41.	530055679	Air Filter Cover	530165867	Euro III	
20.	530016357	Screw	42.	530015957	Screw	530165868	Euro IV	
21.	530054137	Ignition Module	43.	530015158	Washer			
22.	530012510	Assy-Crankcase (Incl. 23-25)	44.	530071486	Gasket-Carburetor(kit)			
23.	530055728	Bearing-Outer	45.	530058756	Assy-Throttle Cable			

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TYPE 3



WARNING
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Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016386	Screw	24.	530019264	Seal-Crankshaft	46.	952030249	Spark Plug(RCJ-6Y)
2.	530056620	Shroud	25.	530032125	Bearing-Inner	47.	530012500	Cylinder
3.	530071486	O-Ring-C'case (kit)	26.	530015934	Screw	48.	530015953	Screw
4.	530012571	Assy-Crankshaft	27.	530071486	Seal-Cylinder (kit)	49.	530071486	Gasket-Muffler (kit)
5.	530071681	Assy-C/case-C/shaft (Incl. #4,6 & 22)	28.	530071785	Kit-Piston/Rod Assy. (Incl. 29 & 30)	50.	530071805	Kit-Muffler (incl. # 49,51,52)
6.	530015941	Ring-Retainer-C'shaft	29.	530069945	Kit-Connecting Rod Assy.	51.	530016338	Bolt-Muffler
7.	530071487	Assy-Flywheel	30.	530071833	Kit-Piston (Incl. 31 & 32)	52.	530015241	Screw
8.	530015828	Washer-Flat	31.	530015162	Retainer-Piston Pin	53.	530095647	Assy-Pick-up
9.	530055729	Spacer-Flywheel	32.	530055120	Ring-Piston	54.	530069247	Kit-Fuel Line(small)
10.	530015496	Screw	33.	530071486	Gasket-Carb. Adapt.(kit)	55.	530069216	Kit-Fuel Line(large)
11.	530055681	Plate-Baffle	34.	530057634	Adapter-Carburetor	56.	530023877	Fitting-Fuel Line
12.	530015882	Screw	35.	530016309	Screw	57.	530016103	Clip-Retainer
13.	530069353	Kit-Starter Pulley (Incl.# 12)	36.	530071776	Kit-Carburetor Ass'y. (C1U-W22)	58.	530071486	Kit-Gasket (Incl. #3,27,33,44,49)
14.	545037402	Assy-Fan Housing	(Note: Repair kits are not available for this carburetor)			Not Shown		
15.	530027569	Handle-Starter	37.	530059280	Lever-Choke	---	---	Manuals
16.	530069232	Kit-Rope	38.	530055680	Air Box	✓	545137562	Euro
17.	530019182	Grommet-Ignition Module	39.	530016429	Screw	✓	545137561	Scan
18.	530016386	Screw-(f/hsg to shrd)	40.	530047932	Air Filter Foam	✓	545137563	Euro 3
19.	530042085	Spring-Starter	41.	530055679	Air Filter Cover	✓	545137564	Euro 4
20.	530016357	Screw	42.	530015957	Screw			
21.	530054137	Ignition Module	43.	530015158	Washer			
22.	530012510	Assy-Crankcase (Incl. 23-25)	44.	530071486	Gasket-Carburetor(kit)			
23.	530055728	Bearing-Outer	45.	530058756	Assy-Throttle Cable			

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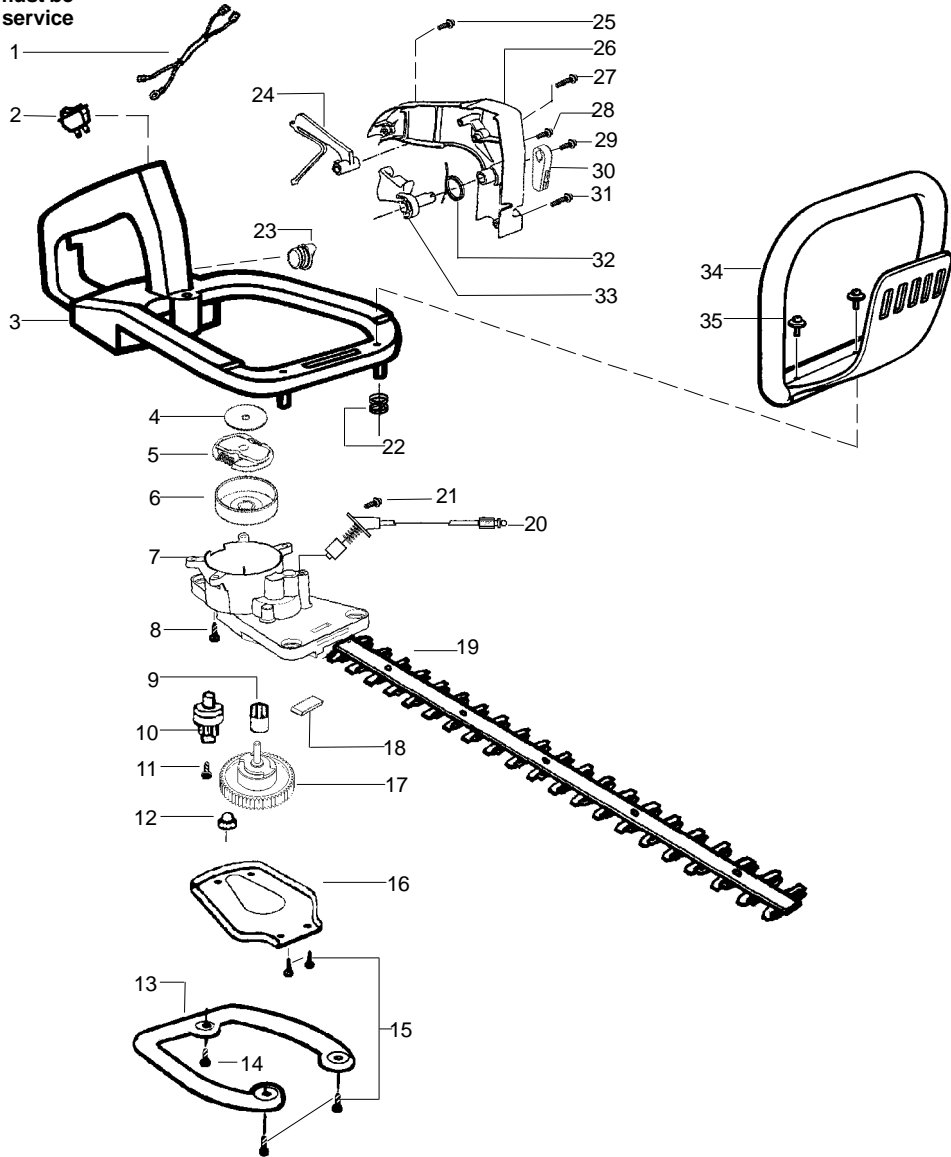
Note: Illustration may differ from actual model due to design changes



WARNING

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TYPE 1



Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530054133	Assy-Leadwire/Switch (Incl.#2)	19.	530403228	Assy-Blade 19"
2.	530029954	Switch-Ignition	20.	530057819	Assy-Cable Stop
3.	530071655	Assy-Rear Handle & Tank	21.	530015934	Screw
4.	545024813	Washer-Clutch (Kit)	22.	530029946	Spring
5.	545024813	Assy-Clutch (Kit)	23.	530047877	Assy-Fuel Cap
6.	545024813	Drum-Clutch (Kit)	24.	530059104	Lockout-Throttle
7.	530058833	Assy-Gear Box (incl.# 9-11)	25.	530015934	Screw
8.	530015886	Screw	26.	530057821	Cover-Handle
9.	530016013	Bearing-Gear	27.	530015940	Screw
10.	530096258	Assy-Pinion	28.	530015934	Screw
11.	530015805	Screw	29.	530015775	Screw
12.	530032121	Bushing-Blade	30.	530057818	Lever-Trigger
13.	530036046	Plate-Isolator	31.	530016406	Screw
14.	530015849	Screw	32.	530036123	Spring-Trigger
15.	530015934	Screw	33.	530053884	Trigger
16.	530029916	Cover-Gear Box Plate	34.	530094992	Handle-Front
17.	530071777	Kit-Drive Gear Ass'y. (Incl. #12)	35.	530015955	Screw
18.	530029948	Seal-Blade (Felt)			

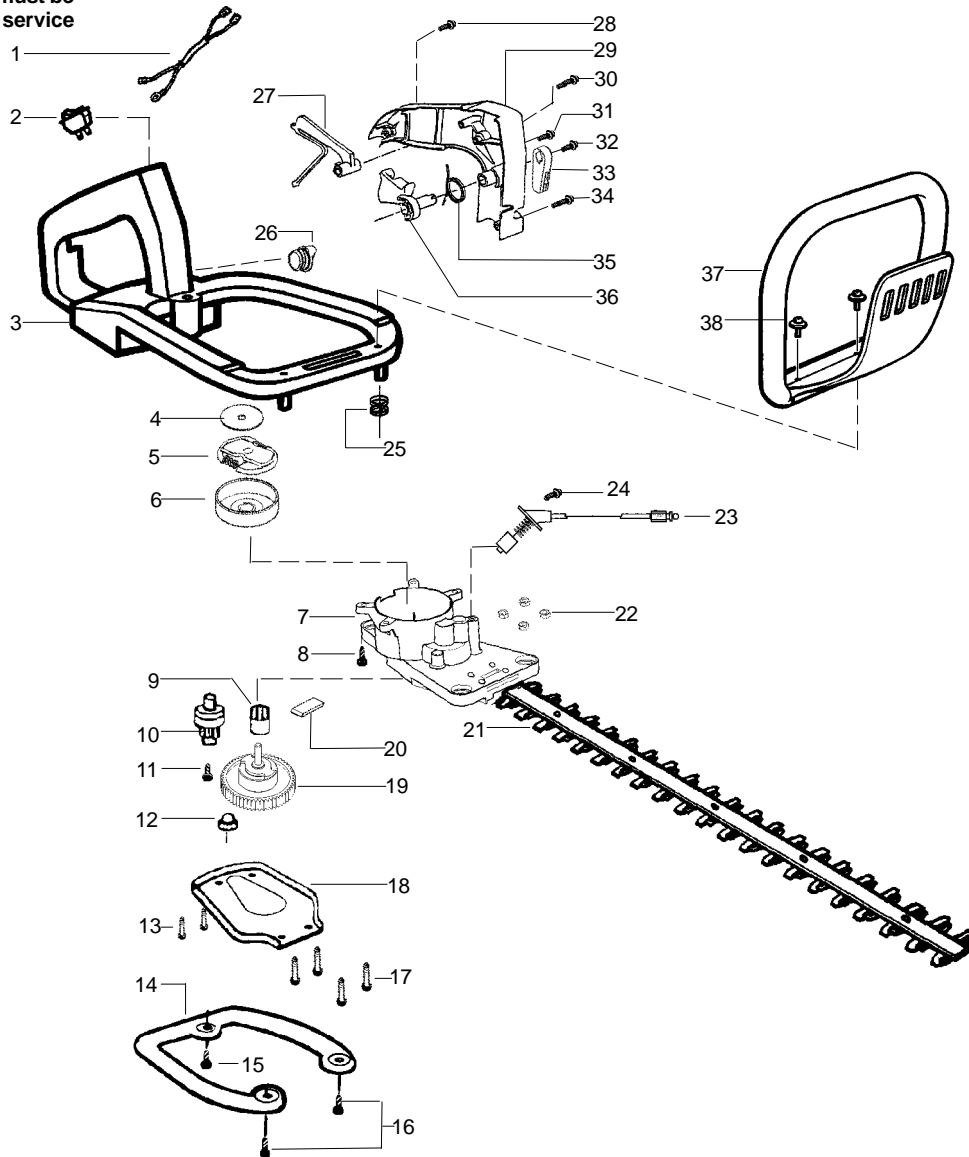
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TYPE 2



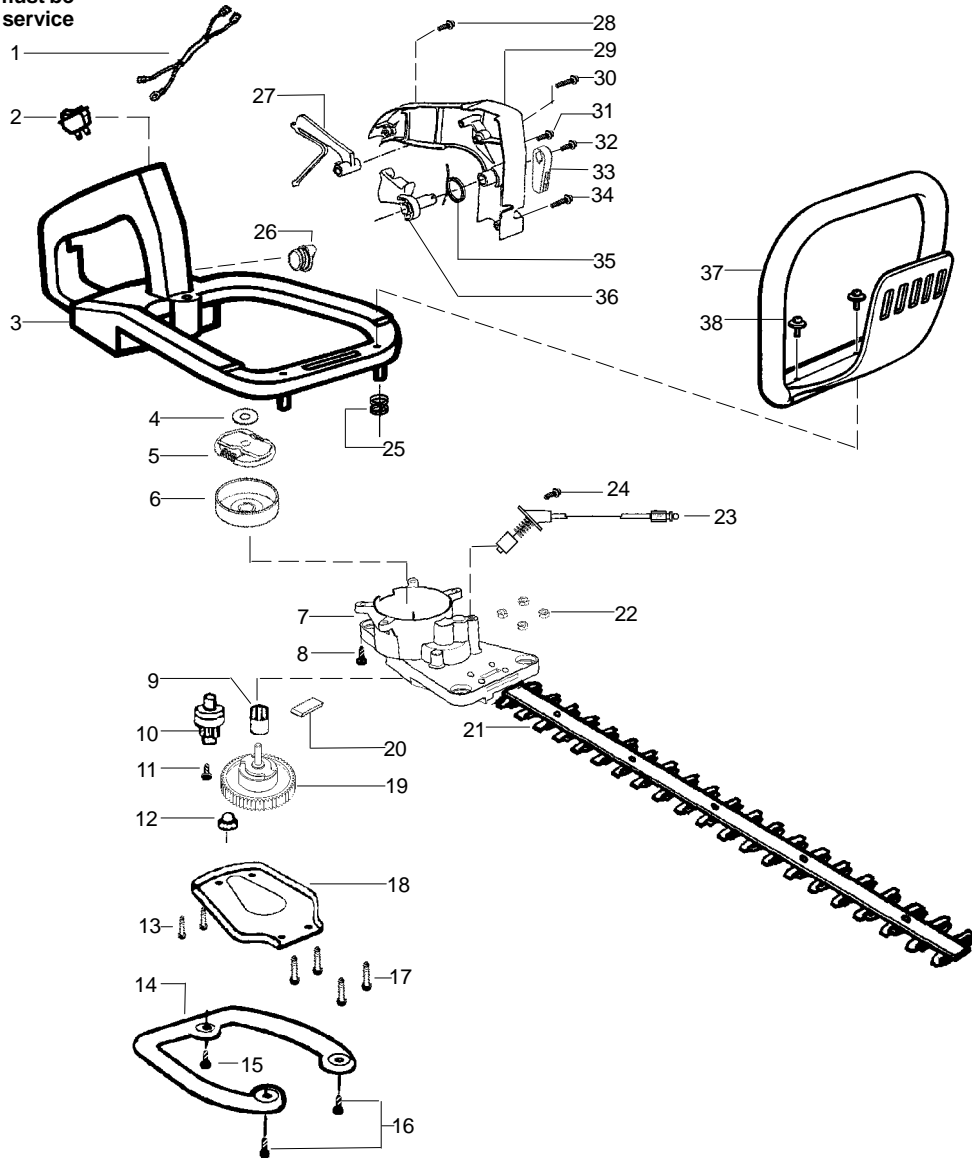
Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530054133	Assy-Leadwire/Switch (Incl.#2)	20.	530029948	Seal-Blade (Felt)
2.	530029954	Switch-Ignition	21.	530403228	Assy-Blade 19"
3.	530071655	Assy-Rear Handle & Tank	22.	530016284	Nut
4.	545024813	Washer-Clutch (Kit)	23.	530057819	Assy-Cable Stop
5.	545024813	Assy-Clutch (Kit)	24.	530015934	Screw
6.	545024813	Drum-Clutch (Kit)	25.	530029946	Spring
7.	530071932	Kit-Gear Box (incl.# 9-11,13,17,22)	26.	530047877	Assy-Fuel Cap
8.	530015886	Screw	27.	530059104	Lockout-Throttle
9.	530016013	Bearing-Gear	28.	530015934	Screw
10.	530096258	Assy-Pinion	29.	530057821	Cover-Handle
11.	530015805	Screw	30.	530015940	Screw
12.	530032121	Bushing-Blade	31.	530015934	Screw
13.	530015940	Screw	32.	530015775	Screw
14.	530036046	Plate-Isolator	33.	530057818	Lever-Trigger
15.	530015849	Screw	34.	530016406	Screw
16.	530015934	Screw	35.	530036123	Spring-Trigger
17.	530016472	Screw	36.	530053884	Trigger
18.	530029916	Cover-Gear Box Plate	37.	530094992	Handle-Front
19.	530071777	Kit-Drive Gear Ass'y. (Incl. #12)	38.	530015955	Screw

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TYPE 3



Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530054133	Assy-Leadwire/Switch (Incl.#2)	20.	530029948	Seal-Blade (Felt)
2.	530029954	Switch-Ignition	21.	530403228	Assy-Blade 19"
3.	530071655	Assy-Rear Handle & Tank	22.	545009101	Nut
4.	530015611	Washer-Clutch	23.	530057819	Assy-Cable Stop
5.	530071803	Kit-Clutch Assy.	24.	530015934	Screw
6.	530056069	Assy-Drum	25.	530029946	Spring
7.	530071932	Kit-Gear Box (incl.# 9-11,13,17,22)	26.	530047877	Assy-Fuel Cap
8.	530015886	Screw	27.	530059104	Lockout-Throttle
9.	530016013	Bearing-Gear	28.	530015934	Screw
10.	530096258	Assy-Pinion	29.	530057821	Cover-Handle
11.	530015805	Screw	30.	530015940	Screw
12.	530032121	Bushing-Blade	31.	530015934	Screw
13.	530015940	Screw	32.	530015775	Screw
14.	530036046	Plate-Isolator	33.	530057818	Lever-Trigger
15.	530015849	Screw	34.	530016406	Screw
16.	530015934	Screw	35.	530036123	Spring-Trigger
17.	530016472	Screw	36.	530053884	Trigger
18.	530029916	Cover-Gear Box Plate	37.	530094992	Handle-Front
19.	530071777	Kit-Drive Gear Ass'y. (Incl. #12)	38.	530015955	Screw

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