

This catalog covers:
FH680D-□S06

GRID NO. This grid covers:
A-01 TITLE

PARTS CATALOG

4-STROKE ENGINE

FH680D

PRODUCT CODE	NOTE
FH680D-AS06	ZTR
FH680D-BS06	

This catalog covers:
FH680D-□S06

GRID NO.
A-02

This grid covers:

PARTS LIST INFORMATION

PARTS CATALOG INTRODUCTION

This parts catalog lists parts and sub-assemblies provided as service parts.

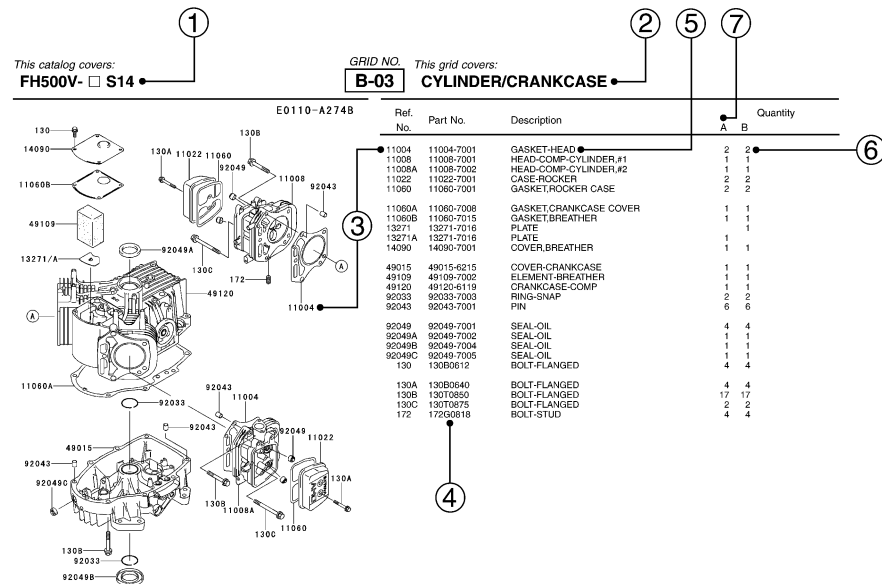
When it becomes necessary to replace parts, always use KAWASAKI GENUINE PARTS which have passed strict inspection which guarantees quality and performance.

1. HOW TO ORDER PARTS

- 1) When ordering the parts, be sure to use the parts catalog corresponding to the product code. Check the product revision codes on the product and the catalog.
Product Code (example) : FA130D-AA00

└──────────┘ Product Revision Code
- 2) Specify the part code (all digits) exactly as listed in this catalog on your parts order.
- 3) The parts not shown in the illustrations of this catalog are not sold separately; only the complete units or next higher assemblies illustrated are supplied as the service parts.

2. EXPLANATION OF PARTS CATALOG FORMAT



1) Product Code

This code describes the product code covered by this catalog. The product revision code, which is a part of the product code, is omitted.

2) Part Group Title

This title is the representative name for the group of parts illustrated on the page.

3) Reference Number

The reference numbers are shown on the illustration and the list as the link between them.

4) Part Number

This is the key of your parts ordering.

Three kinds of part number are used in this catalog.

- a. **Structure 1**
-
- Part Revision Code
- b. **Structure 2**
-
- Color Code for Painted Part
- c. **Standard Hardware Number**
(for bolts, nuts, washer, or the like)
-
- Size Code
- Material and Surface Treatment Code
- Item Code

5) Description and Additional Information

The part name, the location, the size, and the serial number as additional information, etc. are described here. Use them to find out and check the part required.

When a part number is changed without change of the product revision code and the changed parts are not interchangeable, the serial number of the product is noted as follows;

(- FA130 - 100001) : Affected units are from beginning of the product of the product code up to and including this serial number.

(FA130 – 100002 –) : Affected units are from this serial number and above.

(FA130 – 100002 – FA130 – 110001) : Affected units are in this serial number range.

6) Quantity

The figure shows quantity of the part required at the indicated position on the illustration and for the specified product revision code.

The asterisk (*) on this column means the part can be used as the substitute on the product and is supplied until the stock is exhausted.

Note:Some small parts will be supplied by units.

Example: If six (6) bolts are ordered and the minimum quantity per unit is five (5), two (2), units of the bolt will be delivered.

7) Product Revision Code

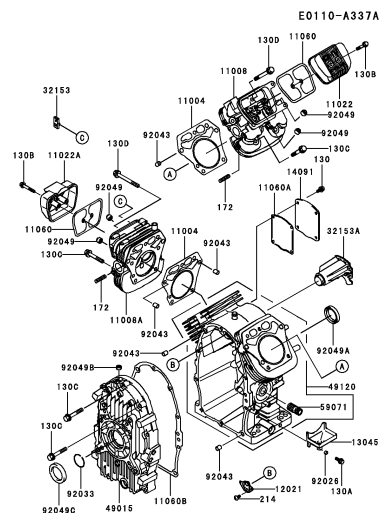
This Code indicates an important change which affects the service parts interchangeability.

3. ABBREVIATIONS

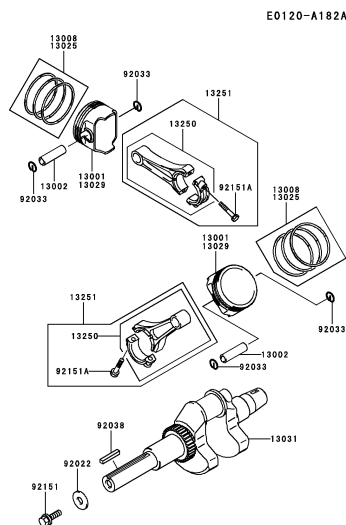
#.....	Number	FR.....	Front	RH.....	Right Hand
&.....	And	G.....	Gram	RPM.....	Revolutions Per Minute
(+).....	Plus	HEX.....	Hexagonal	RR.....	Rear
(-).....	Minus	ID=.....	Inside Diameter	STD.....	Standard
2ND.....	Second	IN.....	Inch	T.....	Teeth
3RD.....	Third	L=.....	Length	T=.....	Thickness
4TH.....	Fourth	LH.....	Left Hand	U/S.....	Under Size
A.....	Ampere	LWR.....	Lower	UPP.....	Upper
AR.....	As Required	MM.....	Millimeter	V.....	Volt
ASSY.....	Assembly	O/S.....	Over Size	W.....	Watt
CNT.....	Center	OD=.....	Outside Diameter		
COMP.....	Complete	REF.....	Reference		

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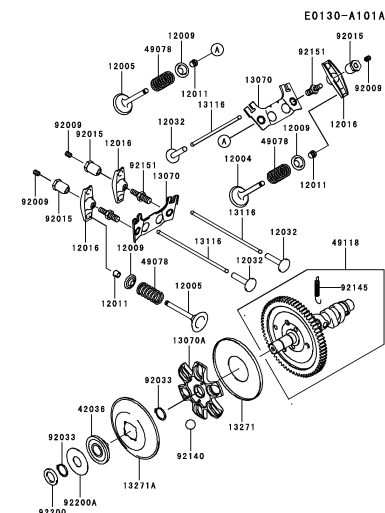
GRID NO. This grid covers:
B-01 PICTORIAL INDEX



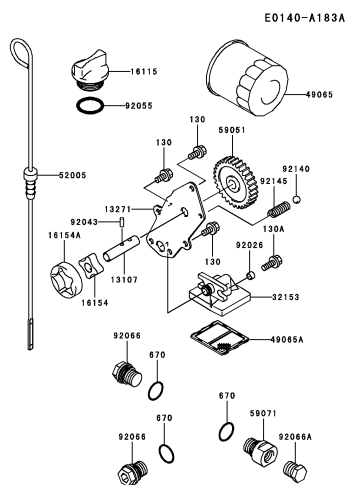
B-03 CYLINDER/CRANKCASE



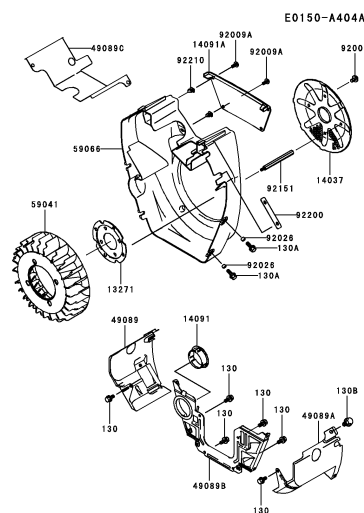
B-04 PISTON/CRANKSHAFT



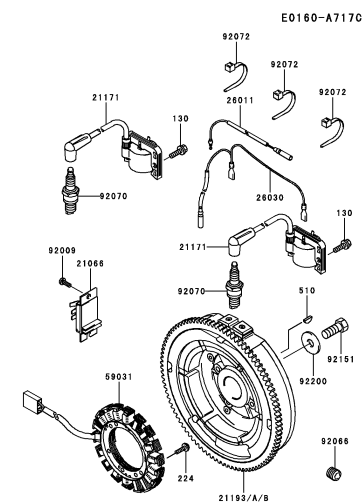
B-05 VALVE/CAMSHAFT



B-06 LUBRICATION-EQUIPMENT



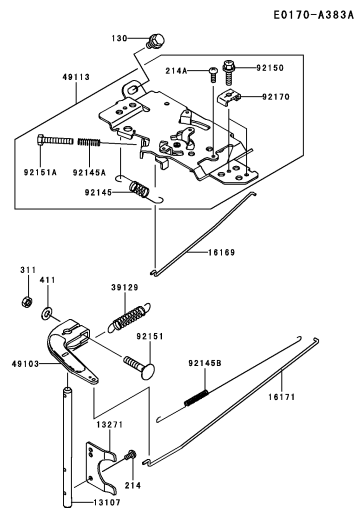
B-07 COOLING-EQUIPMENT



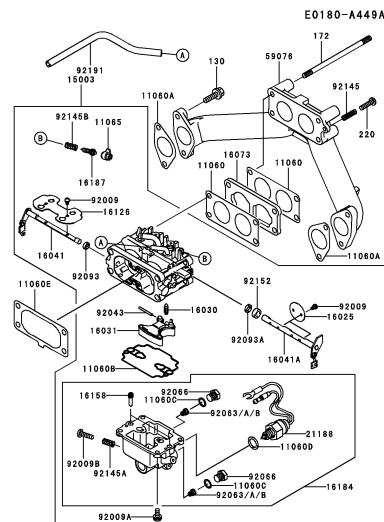
B-08 ELECTRIC-EQUIPMENT

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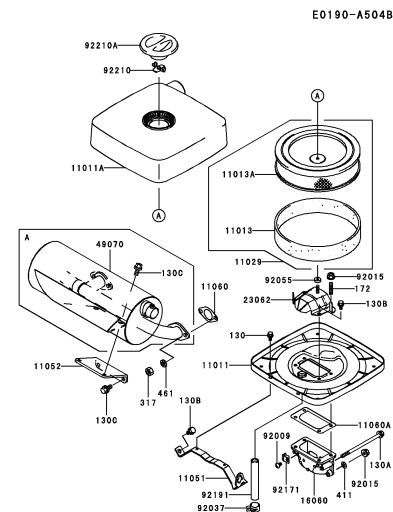
GRID NO. This grid covers:
B-02 PICTORIAL INDEX



B-09 CONTROL-EQUIPMENT



B-10 CARBURETOR

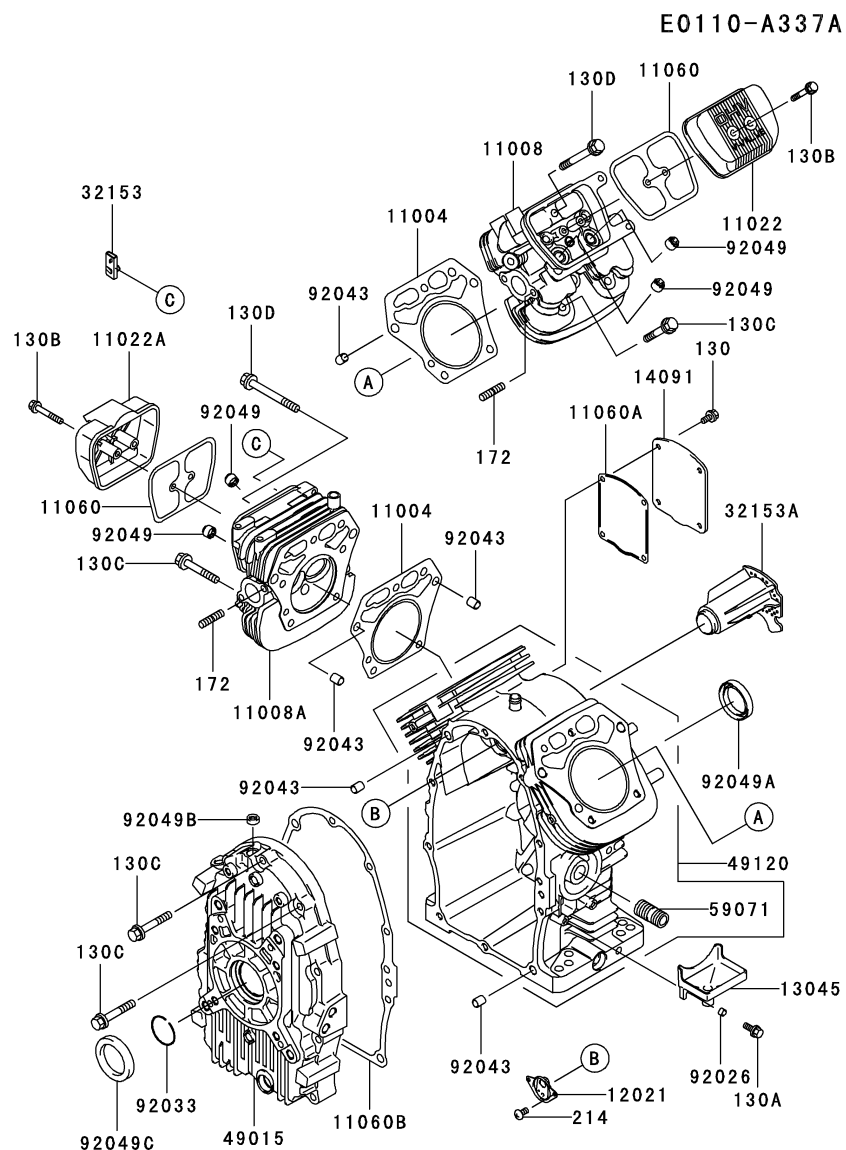


B-11 AIR-FILTER/MUFFLER

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B-03

CYLINDER/CRANKCASE

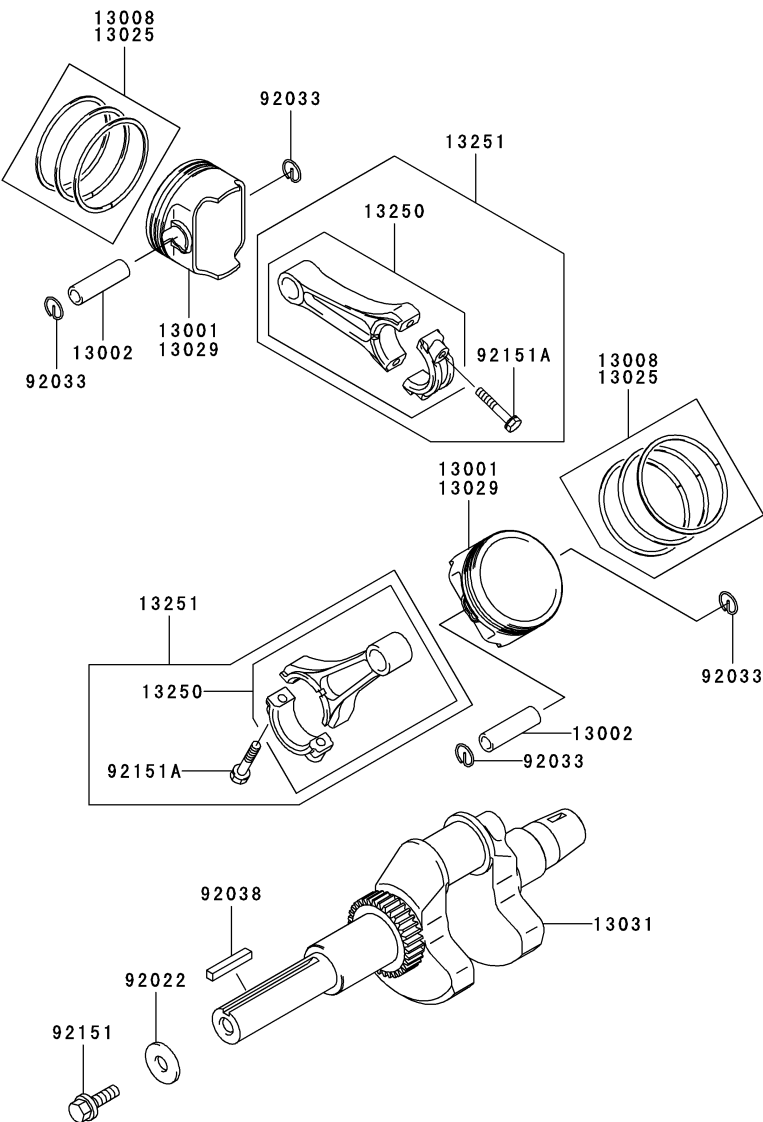


Ref. No.	Part No.	Description	Quantity	
			A	B
11004	11004-7004	GASKET-HEAD	2	2
11008	11008-7004	HEAD-COMP-CYLINDER,#2	1	1
11008A	11008-7007	HEAD-COMP-CYLINDER,#1	1	1
11022	11022-7002	CASE-ROCKER	1	1
11022A	11022-7004	CASE-ROCKER	1	1
11060	11060-7013	GASKET,ROCKER CASE	2	2
11060A	11060-7014	GASKET,BREATHER	1	1
11060B	11060-7023	GASKET	1	1
12021	12021-7002	VALVE-ASSY-REED	1	1
13045	13045-7001	RECEIVER-OIL	1	1
14091	14091-7004	COVER	1	1
32153	32153-7003	PIPE	1	1
32153A	32153-7004	PIPE	1	1
49015	49015-6234	COVER-CRANKCASE	1	1
49120	49120-6133	CRANKCASE-COMP	1	1
59071	59071-2079	JOINT	1	1
92026	92026-7001	SPACER,6.2X7.9X5	2	2
92033	92033-7004	RING-SNAP	1	1
92043	92043-7001	PIN	6	6
92049	92049-7001	SEAL-OIL	4	4
92049A	92049-7002	SEAL-OIL	1	1
92049B	92049-7005	SEAL-OIL	1	1
92049C	92049-7007	SEAL-OIL	1	1
130	130B0612	BOLT-FLANGED	4	4
130A	130B0616	BOLT-FLANGED	2	2
130B	130B0640	BOLT-FLANGED	4	4
130C	130T0850	BOLT-FLANGED	18	18
130D	130T0875	BOLT-FLANGED	2	2
172	172G0818	BOLT-STUD	4	4
214	214B0408	SCREW-PAN+-	2	2

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GRID NO. This grid covers:
B-04 PISTON/CRANKSHAFT

E0120-A182A

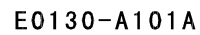


Ref. No.	Part No.	Description	Quantity	
			A	B
13001	13001-7007	PISTON-ENGINE	2	2
13002	13002-7001	PIN-PISTON	2	2
13008	13008-6058	RING-SET-PISTON	2	2
13025	13025-7002	RING-SET-PISTON L,0.50	AR	AR
13029	13029-7003	PISTON-ENGINE L,0.50	AR	AR
13031	13031-7007	CRANKSHAFT-COMP	1	1
13250	13250-7005	ROD-SET-CONNECTING	2	2
13251	13251-7005	ROD-ASSY-CONNECTING	2	2
92022	92022-1982	WASHER,12.5X32X3.2	1	1
92033	92033-7005	RING-SNAP	4	4
92038	92038-2101	KEY	1	1
92151	92151-7010	BOLT,7/16-20UNF	1	1
92151A	92151-7017	BOLT,6X35	4	4

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B-05

VALVE/CAMSHAFT



Ref. No.	Part No.	Description	Quantity	
			A	B
12004	12004-7002	VALVE-INTAKE	2	2
12005	12005-7002	VALVE-EXHAUST	2	2
12009	12009-7001	RETAINER-VALVE SPRING	4	4
12011	12011-2056	COLLET	8	8
12016	12016-7006	ARM-ROCKER	4	4
12032	12032-7001	TAPPET	4	4
13070	13070-7007	GUIDE	2	2
13070A	13070-7008	GUIDE	1	1
13116	13116-7002	ROD-PUSH	4	4
13271	13271-7007	PLATE	1	1
13271A	13271-7021	PLATE	1	1
42036	42036-7001	SLEEVE	1	1
49078	49078-7002	SPRING-ENGINE VALVE	4	4
49118	49118-7007	CAMSHAFT-COMP	1	1
92009	92009-2341	SCREW	4	4
92015	92015-2253	NUT	4	4
92033	92033-7001	RING-SNAP	2	2
92140	92140-7002	BALL	6	6
92145	92145-7001	SPRING	1	1
92151	92151-7019	BOLT	4	4
92200	92200-7001	WASHER	1	1
92200A	92200-7009	WASHER,16X42X0.91	1	1

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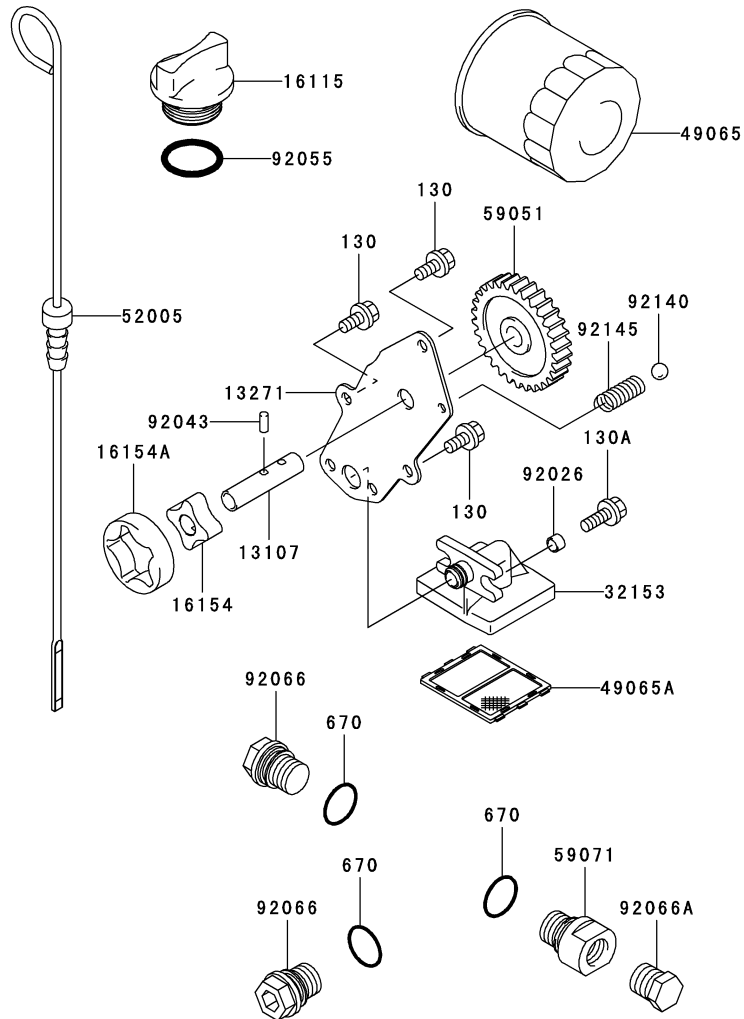
GRID NO.

B-06

This grid covers:

LUBRICATION-EQUIPMENT

E0140-A183A

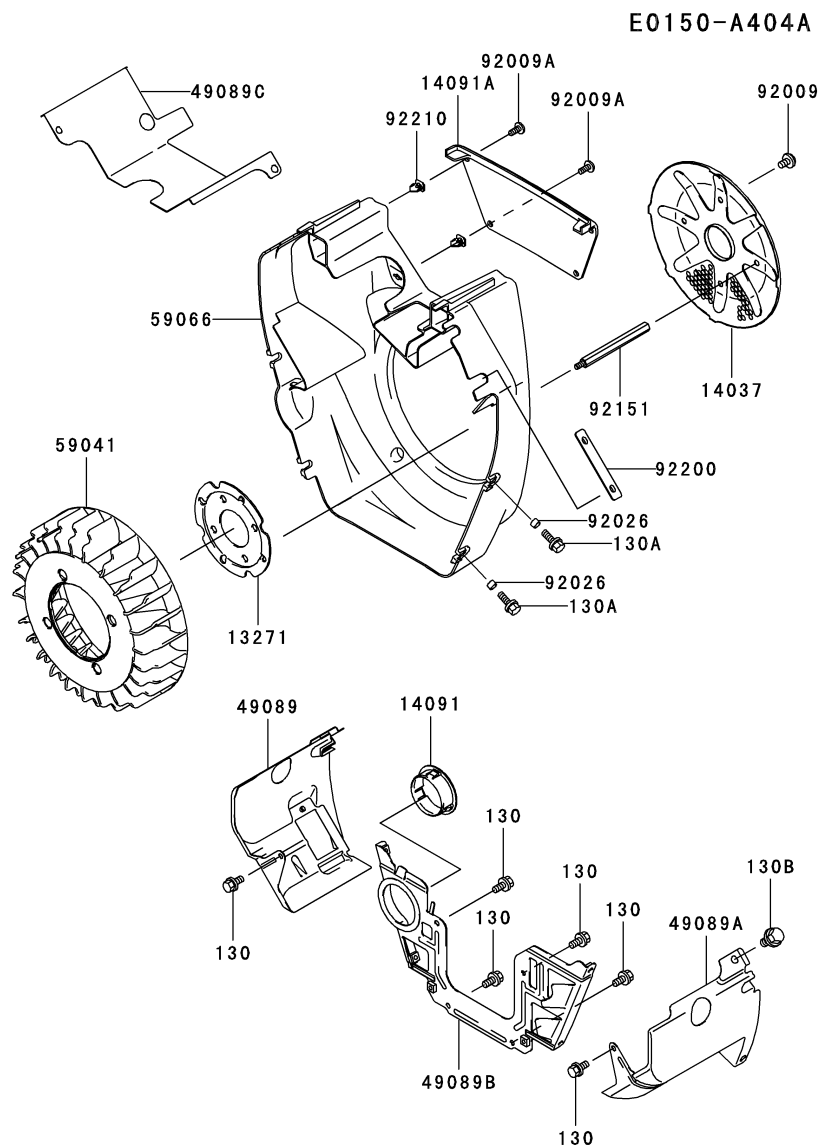


Ref. No.	Part No.	Description	Quantity	
			A	B
13107	13107-7009	SHAFT	1	1
13271	13271-7014	PLATE	1	1
16115	16115-7001	CAP-OIL FILLER	1	1
16154	16154-2053	ROTOR-PUMP,IN	1	1
16154A	16154-2054	ROTOR-PUMP,OUT	1	1
32153	32153-7002	PIPE	1	1
49065	49065-2078	FILTER-OIL	1	1
49065A	49065-7005	FILTER-OIL	1	1
52005	52005-7003	GAUGE	1	1
59051	59051-7004	GEAR-SPUR	1	1
59071	59071-7004	JOINT	1	1
92026	92026-7001	SPACER,6.2X7.9X5	2	2
92043	92043-7003	PIN	1	1
92055	92055-7004	RING-O	1	1
92066	92066-7003	PLUG	2	2
92066A	92066-7006	PLUG	1	1
92140	92140-7003	BALL	1	1
92145	92145-7002	SPRING	1	1
130	130B0612	BOLT-FLANGED	3	3
130A	130B0616	BOLT-FLANGED	2	2
670	670D2016	O RING	3	3

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B-07

COOLING-EQUIPMENT

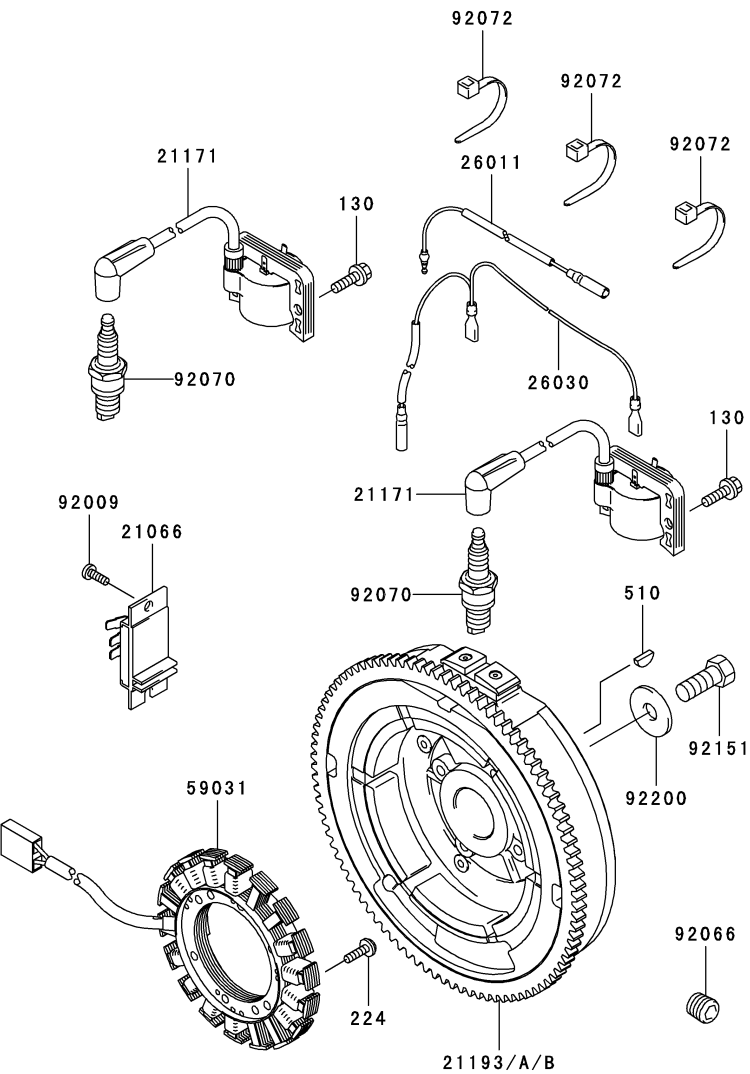


Ref. No.	Part No.	Description	Quantity	
			A	B
13271	13271-7015	PLATE	1	1
14037	14037-7014	SCREEN	1	1
14091	14091-7002	COVER	1	1
14091A	14091-7005	COVER	1	1
49089	49089-7004	SHROUD-ENGINE	1	1
49089A	49089-7005	SHROUD-ENGINE	1	1
49089B	49089-7015	SHROUD-ENGINE	1	1
49089C	49089-7019	SHROUD-ENGINE	1	1
59041	59041-7004	FAN	1	1
59066	59066-7005	HOUSING-FAN	1	1
92009	92009-7008	SCREW,6X10	4	4
92009A	92009-7009	SCREW	4	4
92026	92026-7001	SPACER,6.2X7.9X5	4	4
92151	92151-7018	BOLT	4	4
92200	92200-7011	WASHER	1	1
92210	92210-7011	NUT	4	4
130	130B0612	BOLT-FLANGED	6	6
130A	130B0616	BOLT-FLANGED	4	4
130B	130B0816	BOLT-FLANGED	2	2

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GRID NO. This grid covers:
B-08 ELECTRIC-EQUIPMENT

E0160-A717C

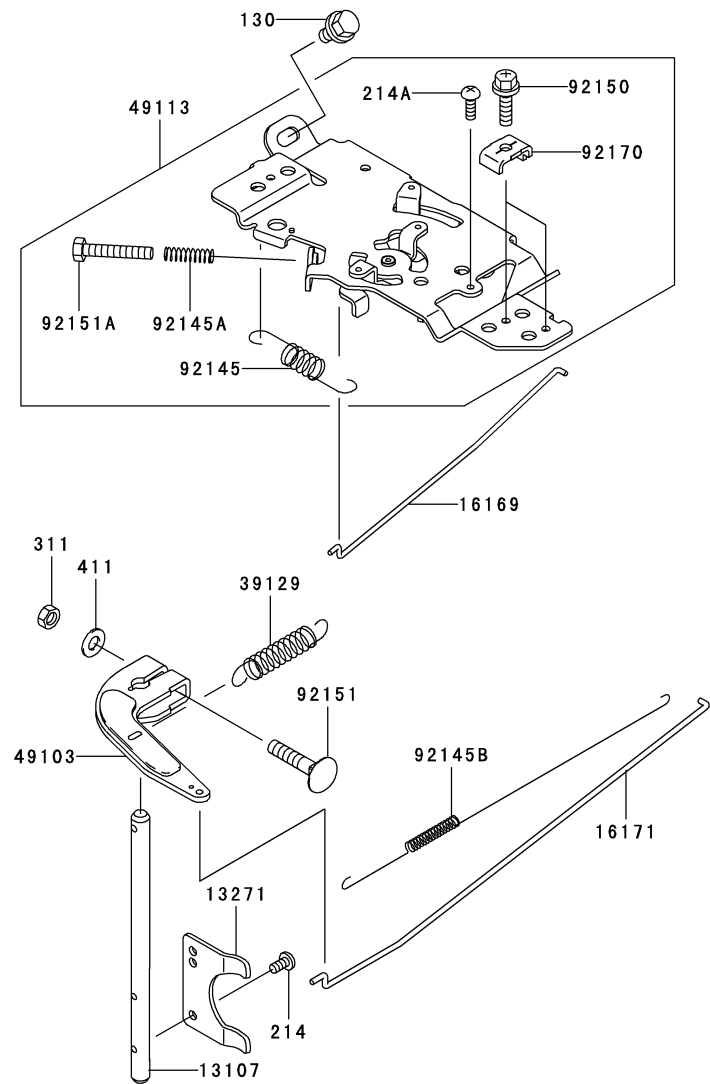


Ref. No.	Part No.	Description	Quantity	
			A	B
21066	21066-7003	REGULATOR-VOLTAGE	1	1
21171	21171-7001	COIL-ASSY-IGNITION	2	2
21193	21193-7005	FLYWHEEL-ASSY	*	
21193A	21193-7014	FLYWHEEL-ASSY		1
21193B	21193-7014	FLYWHEEL-ASSY	1	
26011	26011-7008	WIRE-LEAD,L=540	1	1
26030	26030-7002	HARNESS	1	1
59031	59031-7001	COIL-CHARGING	1	1
92009	92009-2308	SCREW	1	1
92066	92066-7002	PLUG	1	1
92070	92070-7004	PLUG-SPARK,BPR4ES(NGK),SOLID	2	2
92072	92072-7003	BAND	3	3
92151	92151-2097	BOLT,12X30	1	1
92200	92200-7002	WASHER	1	1
130	130B0620	BOLT-FLANGED	4	4
224	224B0520	SCREW-PAN-WP-CROS	4	4
510	510A5100	KEY-WOODRUFF	1	1

This catalog covers:
FH680D- □ S06

GRID NO. This grid covers:
B-09 CONTROL-EQUIPMENT

E0170-A383A



Ref. No.	Part No.	Description	Quantity	
			A	B
13107	13107-7011	SHAFT	1	1
13271	13271-7018	PLATE	1	1
16169	16169-7008	LINK-CHOKE	1	1
16171	16171-7005	LINK	1	1
39129	39129-7004	SPRING-GOVERNOR	1	1
49103	49103-7003	ARM-GOVERNOR	1	1
49113	49113-7015	PANEL-COMP-CONTROL	1	1
92145	92145-7004	SPRING	1	1
92145A	92145-7005	SPRING	1	1
92145B	92145-7014	SPRING	1	1
92150	92150-2182	BOLT,5X18	2	2
92151	92151-7006	BOLT,6X30	1	1
92151A	92151-7014	BOLT,5X30	1	1
92170	92170-7001	CLAMP	2	2
130	130B0612	BOLT-FLANGED	2	2
214	214B0408	SCREW-PAN+-	2	2
214A	214B0412	SCREW-PAN+-	1	1
311	311B0600	NUT-HEX	1	1
411	411B0600	WASHER-PLAIN	1	1

This catalog covers:

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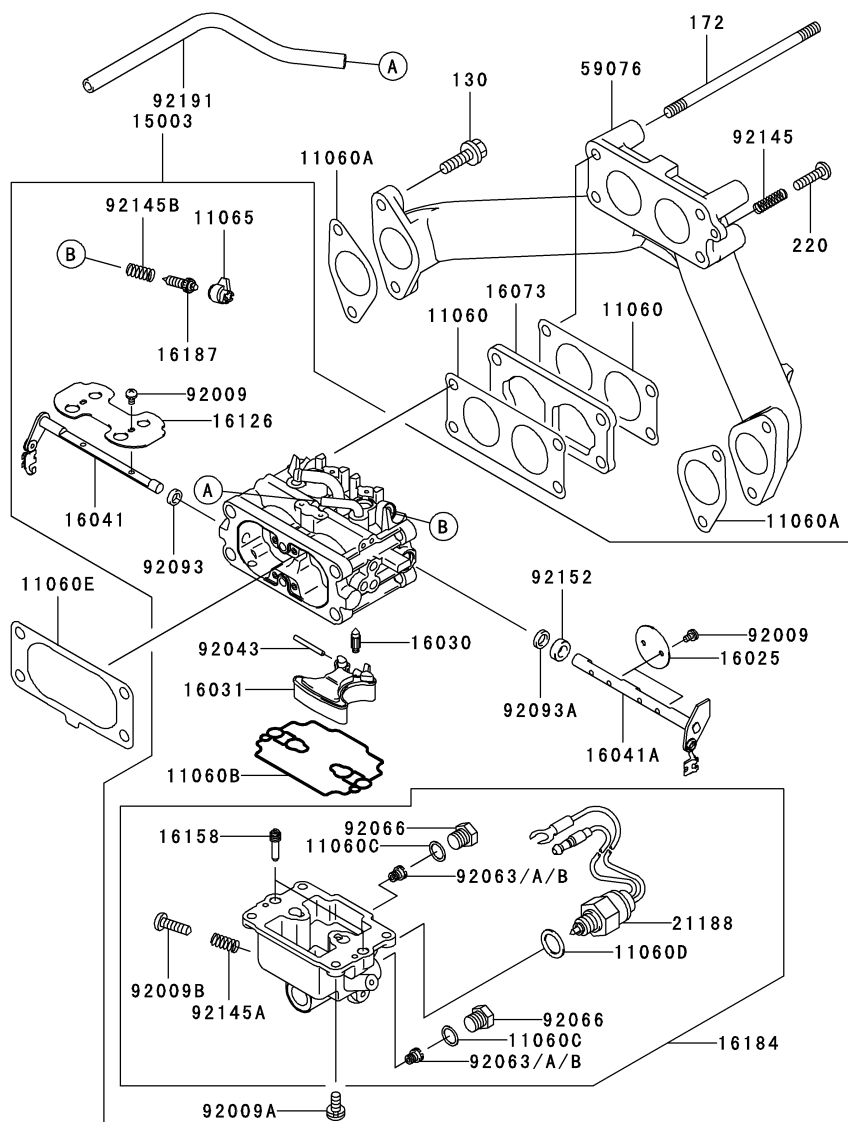
GRID NO.

B-10

This grid covers:

CARBURETOR

E0180-A449A



Ref. No.	Part No.	Description	Quantity	
			A	B
11060	11060-7010	GASKET,CARBURETOR	2	2
11060A	11060-7011	GASKET,MANIFOLD	2	2
11060B	11060-7018	GASKET,FLOAT CHAMBER	1	1
11060C	11060-7019	GASKET,MAIN PLUG	2	2
11060D	11060-7020	GASKET,SOLENOID	1	1
11060E	11060-7025	GASKET,AIR FILTER	1	1
11065	11065-7004	CAP,LIMITTER	2	2
15003	15003-7043	CARBURETOR-ASSY	1	1
16025	16025-7002	VALVE-THROTTLE	2	2
16030	16030-7002	VALVE-FLOAT	1	1
16031	16031-7001	FLOAT	1	1
16041	16041-7011	SHAFT-CARBURETOR	1	1
16041A	16041-7013	SHAFT-CARBURETOR	1	1
16073	16073-7003	INSULATOR	1	1
16126	16126-7004	VALVE,CHOKE	1	1
16158	16158-7003	JET-SLOW,#56	2	2
16184	16184-7005	CHAMBER-ASSY-FLOAT	1	1
16187	16187-7004	NEEDLE-JET	2	2
21188	21188-7001	SOLENOID	1	1
59076	59076-7003	MANIFOLD-INTAKE	1	1
92009	92009-7003	SCREW	6	6
92009A	92009-7005	SCREW	4	4
92009B	92009-7006	SCREW,DRAIN	1	1
92043	92043-7004	PIN,FLOAT	1	1
92063	92063-7012	JET-MAIN,#108	2	2
92063A	92063-7013	JET-MAIN,#105	AR	AR
92063B	92063-7014	JET-MAIN,#102	AR	AR
92066	92066-7008	PLUG,MAIN JET	2	2
92093	92093-7001	SEAL,D=5.9	1	1
92093A	92093-7002	SEAL,D=6.9	1	1
92145	92145-7005	SPRING	1	1
92145A	92145-7011	SPRING	1	1
92145B	92145-7013	SPRING	2	2
92152	92152-7002	COLLAR	1	1
92191	92191-7010	TUBE,4.76X7.94X160	1	1
130	130B0620	BOLT-FLANGED	4	4
172	172G06105	BOLT-STUD	2	2
220	220B0520	SCREW-PAN-CROS	1	1

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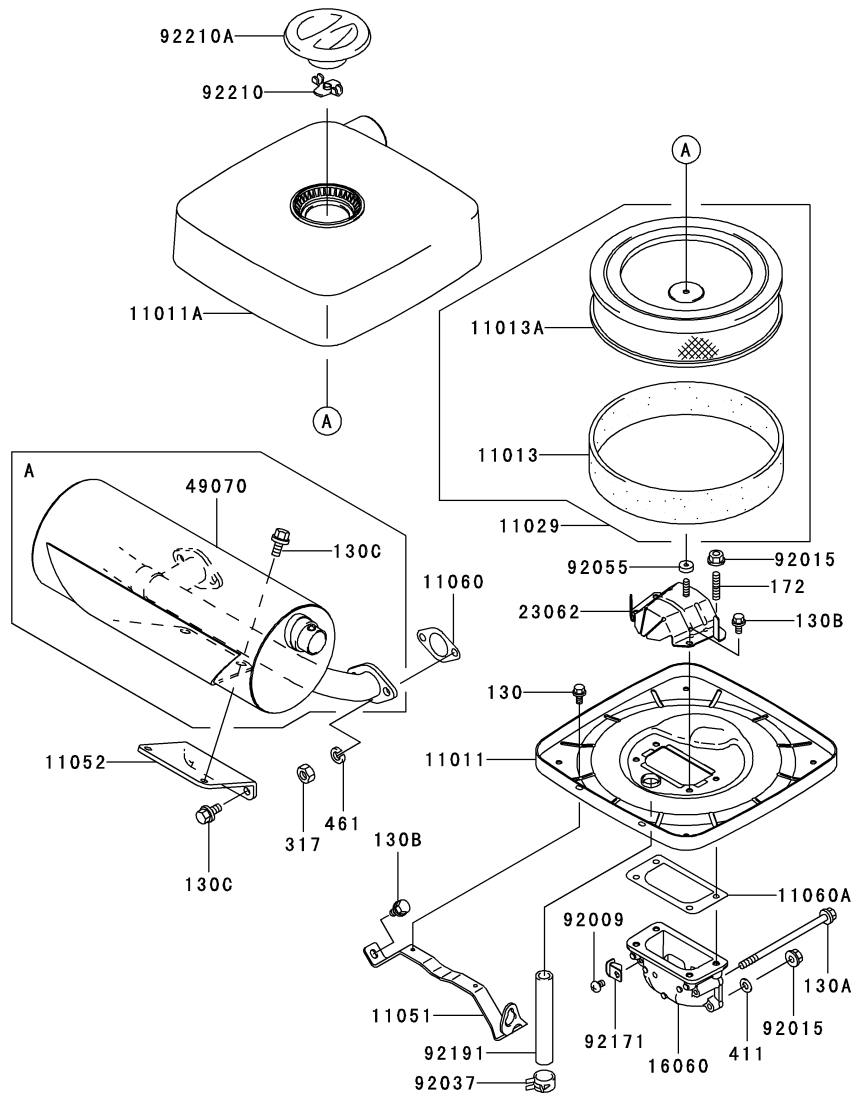
GRID NO.

B-11

This grid covers:

AIR-FILTER/MUFFLER

E0190-A504B



Ref. No.	Part No.	Description	Quantity	
			A	B
11011	11011-7004	CASE-AIR FILTER	1	1
11011A	11011-7005	CASE-AIR FILTER	1	1
11013	11013-7007	ELEMENT-AIR FILTER	1	1
11013A	11013-7011	ELEMENT-AIR FILTER	1	1
11029	11029-7004	ELEMENT-ASSY-AIR FILTER	1	1
11051	11051-7007	BRACKET	1	1
11052	11052-7001	BRACKET	1	1
11060	11060-7016	GASKET,MUFFLER	2	2
11060A	11060-7022	GASKET	1	1
16060	16060-7002	PIPE-INTAKE	1	1
23062	23062-7006	BRACKET-COMP	1	1
49070	49070-7009	MUFFLER-COMP	1	1
92009	92009-2166	SCREW,5X8	1	1
92015	92015-1193	NUT	4	4
92037	92037-2079	CLAMP	1	1
92055	92055-7005	RING-O	1	1
92171	92171-7003	CLAMP	1	1
92191	92191-7020	TUBE,12X18X115	1	1
92210	92210-7004	NUT	1	1
92210A	92210-7010	NUT	1	1
130	130B0510	BOLT-FLANGED	2	2
130A	130B06105	BOLT-FLANGED	2	2
130B	130B0612	BOLT-FLANGED	4	4
130C	130B0816	BOLT-FLANGED	4	2
172	172G0612	BOLT-STUD	2	2
317	317R0800	NUT-HEX-SMALL	4	4
411	411B0600	WASHER-PLAIN	1	1
461	461F0800	WASHER-SPRING	4	4

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GRID NO. This grid covers:
C-01 PICTORIAL INDEX

E0200-A327B

C-03

FUEL-TANK/FUEL-VALVE

E0210-A234A

C-04

STARTER

E0220-A034A

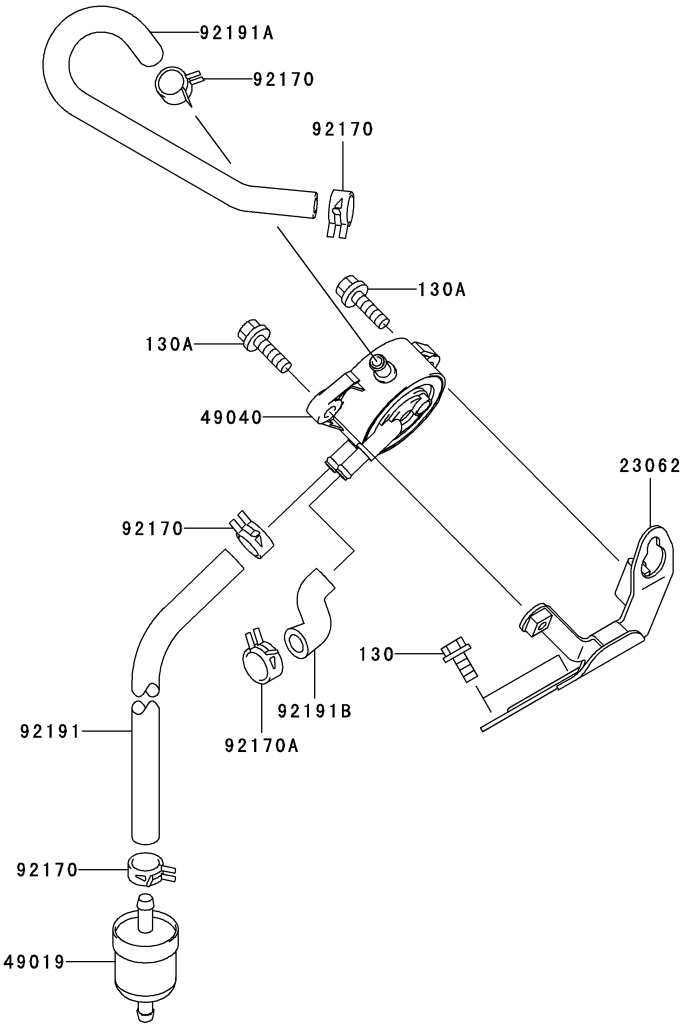
C-05

P.T.O-EQUIPMENT

This catalog covers:
FH680D- □ S06

GRID NO. **C-03** This grid covers:
FUEL-TANK/FUEL-VALVE

E0200-A327B

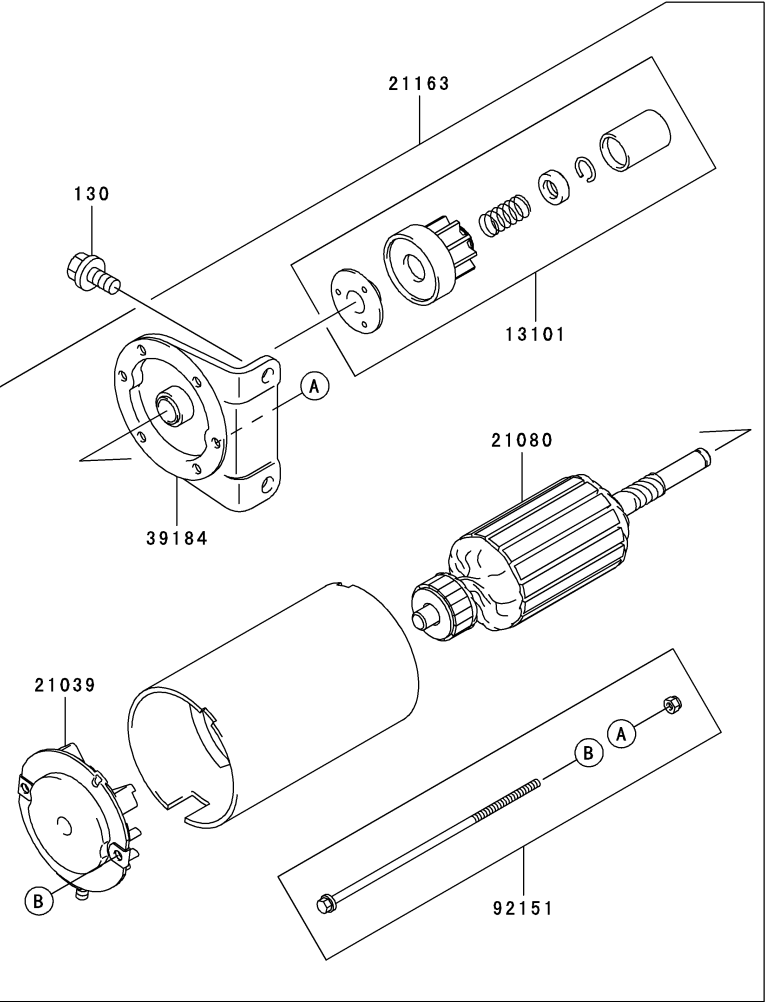


Ref. No.	Part No.	Description	Quantity	
			A	B
23062	23062-7004-9H	BRACKET-COMP	1	1
49019	49019-7001	FILTER-FUEL	1	1
49040	49040-7001	PUMP-FUEL	1	1
92170	92170-2088	CLAMP	4	4
92170A	92170-7003	CLAMP	1	1
92191	92191-7003	TUBE,6.35X12.7X160	1	1
92191A	92191-7012	TUBE	1	1
92191B	92191-7019	TUBE	1	1
130	130B0616	BOLT-FLANGED	2	2
130A	130B0620	BOLT-FLANGED	2	2

This catalog covers:
FH680D- □ S06

GRID NO. This grid covers:
C-04 STARTER

E0210-A234A



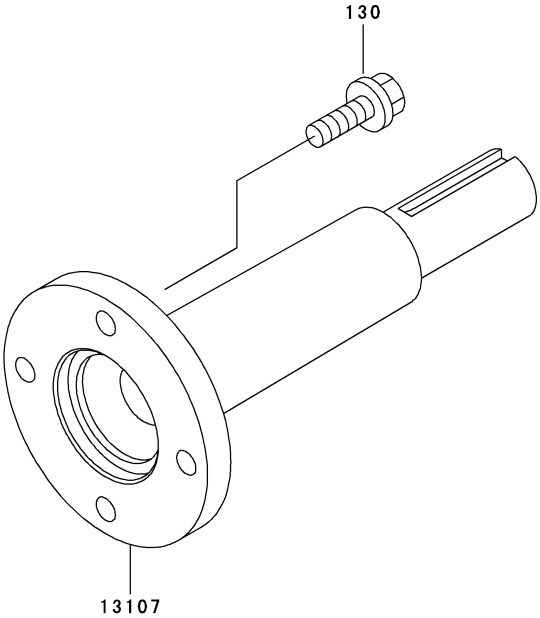
Ref. No.	Part No.	Description	Quantity	
			A	B
13101	13101-7001	GEAR-ASSY	1	1
21039	21039-7001	BRUSH	1	1
21080	21080-7001	ARMATURE	1	1
21163	21163-7001	STARTER-ELECTRIC	1	1
39184	39184-7001	BRACKET-ASSY	1	1
92151	92151-7013	BOLT	1	1
130	130B0816	BOLT-FLANGED	2	2

This catalog covers:
FH680D- □ S06

GRID NO. **C-05** This grid covers:
P.T.O-EQUIPMENT

E0220-A034A

Ref. No.	Part No.	Description	Quantity	
			A	B
13107	13107-7014	SHAFT	1	1
130	130B0825	BOLT-FLANGED	4	4



This catalog covers:
FH680D- ☐ S06

GRID NO. **D-01** This grid covers:
PICTORIAL INDEX

F0290-A881A 56033  56070  56080  D-03 LABEL		

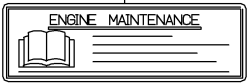
This catalog covers:
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GRID NO. This grid covers:
D-03 LABEL

F0290-A881A

Ref. No.	Part No.	Description	Quantity	
			A	B
56033	56033-7001	LABEL-MANUAL	1	1
56070	56070-7001	LABEL-WARNING	1	1
56080	56080-7012	LABEL-BRAND	1	1

56033



56070



56080



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GRID NO.

D-04

This grid covers:

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CONTROL-EQUIPMENT	B-09
COOLING-EQUIPMENT	B-07
CYLINDER/CRANKCASE	B-03
ELECTRIC-EQUIPMENT	B-08
FUEL-TANK/FUEL-VALVE	C-03
LABEL	D-03
LUBRICATION-EQUIPMENT	B-06
P.T.O-EQUIPMENT	C-05
PISTON/CRANKSHAFT	B-04
STARTER	C-04
VALVE/CAMSHAFT	B-05

This catalog covers:

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GRID NO.

D-05

This grid covers:

NUMERICAL PARTS INDEX

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11051-7007.....	B-11	13271-7015.....	B-07	49065-7005.....	B-06	92072-7003.....	B-08		
11052-7001.....	B-11	13271-7018.....	B-09	49070-7009.....	B-11	92093-7001.....	B-10		
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