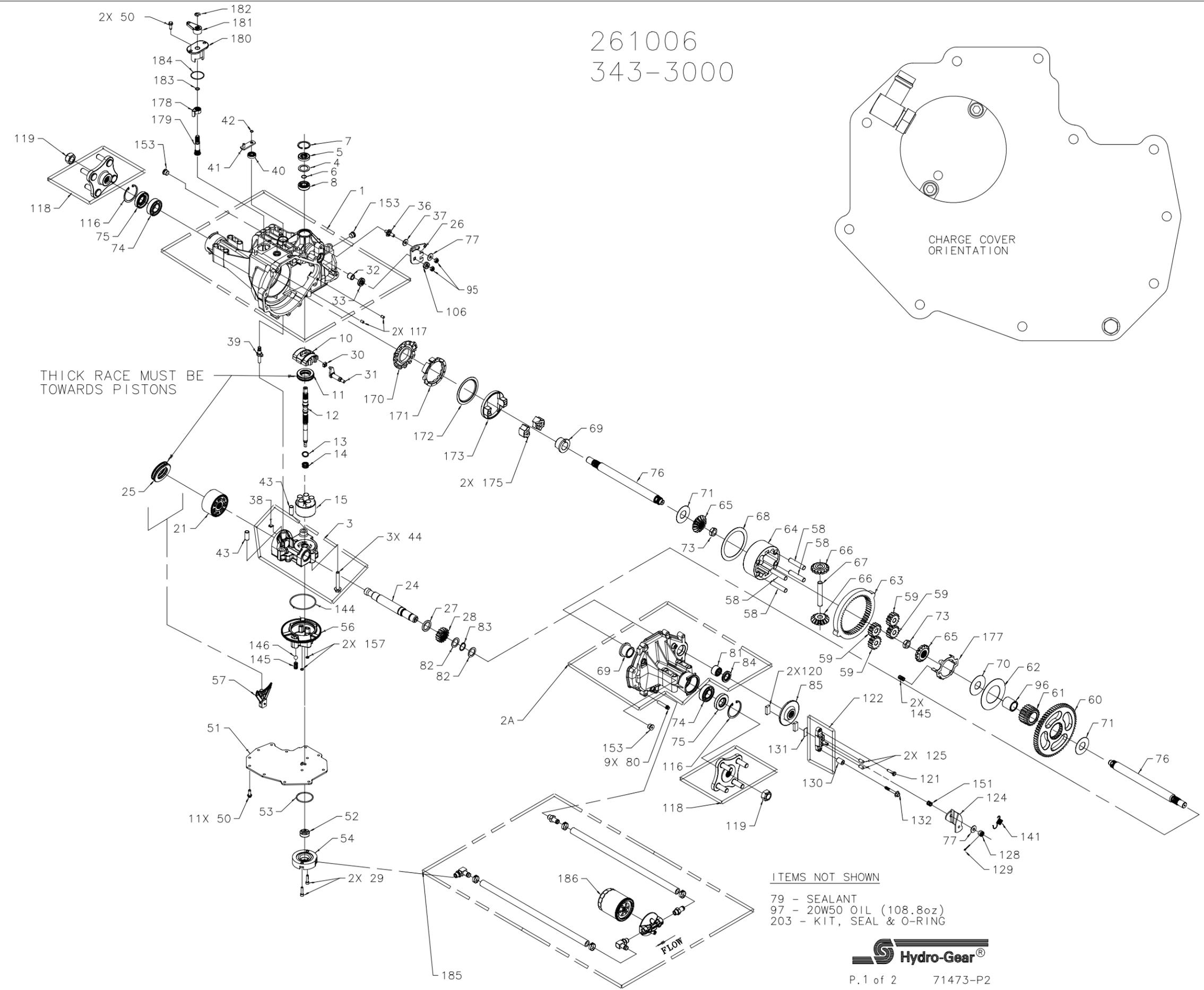


261006
343-3000



THICK RACE MUST BE TOWARDS PISTONS

CHARGE COVER ORIENTATION

ITEMS NOT SHOWN

- 79 - SEALANT
- 97 - 20W50 OIL (108.8oz)
- 203 - KIT, SEAL & O-RING



261006
343-3000

ITEM#	PART #	QTY	DESCRIPTION	ITEM#	PART #	QTY	DESCRIPTION	ITEM#	PART #	QTY	DESCRIPTION
1	70876	1	ASSEMBLY, MAIN HOUSING	50	50752	13	SCREW, HEX FLANGE 1/4-20 X .75	151	50919	1	SPRING, COMP. BRAKE ANTI-DRAG
		1	HOUSING, MAIN, DIFF, CASE DRAIN	51	52206	1	COVER, LOWER W/ 1 KIDNEY	153	9005110-5600	3	PLUG, 9/16-18 (METAL)
		1	SEAL, LIP 12 X 25 X 7	52	50273	1	GEROTOR	157	50977	2	O-RING, .239 X .379
		1	BEARING, FLANGE 1.0 X 1.376 X .99	53	9004101-1340	1	O-RING, 1.862 X 2.068	170	51644	1	CAM, STATIONARY
		1	BEARING, TRUNNION	54	52205	1	HOUSING, EXT CHARGE PUMP	171	51645	1	CAM, ROTATING
		2	BEARING, CRADLE	56	51156	1	MANIFOLD, CHARGE	172	51646	1	WASHER, THRUST 2.78 X 3.60 X .036
2A	71270	1	ASSEMBLY, RIGHT HAND HOUSING	57	50796	1	RETAINER, MOTOR BEARING	173	51647	1	PLATE, LOAD
		1	HOUSING, RIGHT HAND DRAIN	58	50776	4	PIN, CARRIER	175	51648	2	DOG, ENGAGEMENT
		1	BEARING, FLANGE 1.0 X 1.376 X .99	59	50763	4	GEAR, 15T PLANET	177	51649	1	PLATE, GUIDE
		1	BEARING, NEEDLE .875 X 1.125 X .75	60	50646	1	GEAR, 67T SPUR	178	51650	1	CAM, DIFF LOCK ACTUATING
		1	SEAL, LIP .875 X 1.375 X .250	61	50645	1	GEAR, 21T SUN	179	51651	1	SHAFT, DIFF LOCK ACTUATING
3	71360	1	ASSEMBLY, CENTER SECTION	62	50769	1	WASHER, THRUST 2.32 X 4.10 X .05	180	51613	1	SLEEVE, DIFF LOCK ACTUATING
		1	CENTER SECTION	63	50764	1	GEAR, 51T RING	181	51652	1	ARM, DIFF LOCK ACTUATING
		1	BEARING, JOURNAL .50 X .59 X .50	64	50765	1	CARRIER, PLANETARY	182	51628	1	RING, RETAINING
		1	BEARING .90 X 1.0 X .75	65	50647	2	GEAR, 14T MITER (SPLINED)	183	9004101-0120	1	O-RING, .364 X .504
		1	PLATE, BYPASS	66	50648	2	GEAR, 14T MITER (UNSPLINED)	184	51654	1	O-RING, 1.489 X 1.629
		2	CHECK PLUG ASSEMBLY, .027 SPRING	67	50766	1	SHAFT, DIFFERENTIAL	185	71484	1	KIT, FILTER ASSEMBLY
		3	SCREW, HEX FLANGE 3/8-24 X 2.5	68	50767	1	WASHER, THRUST 3.46 X 4.39 X .05			1	HEAD, FILTER
4	2003018	1	SPACER, .98 X 1.37 X .04	69	50768	2	BEARING, FLANGE 1.0 X 1.376 X .99			1	SPIN-ON FILTER
5	9008000-0128	1	SEAL, LIP 15 X 35 X 7	70	51642	1	WASHER, 1.008 X 2.60 X .038			2	FITTING, 90° 9/16 SAE BEADED
6	2003016	1	RING, RETAINING	71	50788	2	WASHER, 1.0 X 2.25 X .04			4	CLAMP, PINCH
7	2003052	1	RING, RETAINING	73	50791	2	NUT, HEX 5/8-18 W/ PATCH			2	FITTING, STRAIGHT 9/16 SAE BEADED
8	2003043	1	BEARING, BALL .59 X 1.38 X .43	74	50771	2	BEARING, BALL 25.4 X 52 X 15			2	HOSE, 0.5 X 18
10	2003087	1	SWASHPLATE, VARIABLE	75	50772	2	SEAL, LIP 1.0 X 2.049 X .375	186	51563	1	SPIN-ON FILTER
11	50551	1	BEARING, THRUST 30 X 52 X 13	76	52534	2	SHAFT, AXLE, 1.0 X 12.40 (30°SPLINED)	203	70492	1	KIT, SEAL & O-RING
12	50795	1	SHAFT, INPUT (STD CHARGE)	77	44130	2	WASHER, .34 X .88 X .06			1	SEAL, LIP 15 X 35 X 7
13	2003017	1	WASHER, THRUST .59 X .79 X .04	79	50928	10.1oz	SEALANT			1	SEAL, LIP 12 X 25 X 7
14	2003014	1	SPRING, BLOCK	80	50868	9	SCREW, TORX HD 5/16-18 X 1.5			1	SEAL, LIP 10 X 25 X 7
15	70331	1	ASSEMBLY, BLOCK	81	44752	1	BEARING, NEEDLE .875 X 1.125 X .75			1	O-RING, 1.862 X 2.068
		1	BLOCK, CYLINDER	82	50777	2	WASHER, FLAT .88 X 1.25 X .04			2	SEAL, LIP 1.0 X 2.049 X .375
		5	PISTON	83	50775	1	RING, RETAINING			1	SEAL, LIP .875 X 1.375 X .250
		5	SPRING, COMPRESSION	84	50773	1	SEAL, LIP .875 X 1.375 X .250			2	O-RING, .239 X .379
		5	WASHER, THRUST	85	50779	1	DISK, BRAKE			1	KIT, O-RING, MANIFOLD
21	70082	1	ASSEMBLY, BLOCK	95	50108	2	NUT, HEX LOCK 5/16-24 W/NYLON INSERT			1	O-RING, .364 X .504
		1	BLOCK, CYLINDER	96	50866	1	BUSHING, SLEEVE 1.0 X 1.3 X 1.34			1	O-RING 1.489 X 1.629
		7	PISTON	97		108.8oz	OIL, 20W50				
		7	SPRING, COMPRESSION	106	51604	1	SPACER, TRUNNION				
		7	WASHER, THRUST	116	50859	2	RING, RETAINING				
24	50662	1	SHAFT, MOTOR	117	9004800-2506	2	PIN, STANDARD HEADLESS				
25	50552	1	BEARING, THRUST 42 X 68 X 16	118	71483	2	KIT, HUB ASSEMBLY				
26	52533	1	ARM, CONTROL			1	HUB, METRIC 4 STUD				
27	50774	1	SPACER, 1.03 X 1.38 X .184			4	STUD, WHEEL M14 X 1.5				
28	50661	1	GEAR, 16T PINION	119	50863	2	NUT, HEX LOCK 3/4-16				
29	50975	2	SCREW, CAP M6 X 1 X 25	120	44132	2	PUCK, BRAKE				
30	2000015	1	GUIDE, SLOT	121	44433	1	BOLT, HEX HD 1/4-20 X 1 W/PATCH				
31	50807	1	ARM, TRUNNION TAPERED SQUARE	122	70633	1	ASSEMBLY, BRAKE YOKE				
32	2003009	1	BEARING, TRUNNION	124	50936	1	ARM, BRAKE				
33	9008000-0126	1	SEAL, LIP 12 X 25 X 7	125	44127	2	PIN, BRAKE ACTUATING				
36	50426	1	STUD, SHORT 5/16-24	128	44142	1	NUT, CASTLE 5/16-24				
37	50281	1	PUCK, .798 X .319 X .097	129	44101	1	PIN, COTTER 3/32 X 3/4				
38	70680	1	KIT, BYPASS PLATE	130	23711	1	SPACER, .26 X .57 X .87				
39	2003555	1	ACTUATOR, BYPASS	131	44134	1	PLATE, PUCK				
40	45074	1	SEAL, LIP 10 X 25 X 7	132	51146	1	BOLT, HEX HD 1/4-20 X 2 W/PATCH				
41	50270	1	ARM, BYPASS	141	50884	1	SPRING, BRAKE ARM BIAS				
42	44870	1	RING, RETAINING	144	50974	1	O-RING, 2.987 X 3.09				
43	50002	2	PIN, HOLLOW .39 X .50 X 1.12	145	51157	3	SPRING, RELIEF				
44	50016	3	SCREW, HEX FLANGE 3/8-24 X 2.5	146	9001214-4400	1	BALL, 7/16 IN				



P2

ADD 'D NEW FRAME

REV 'D OIL VOLUME

88.3 oz TO 108.8 oz

ECN #19345

08/17/06 J PROBST

08/25/06 J PROBST