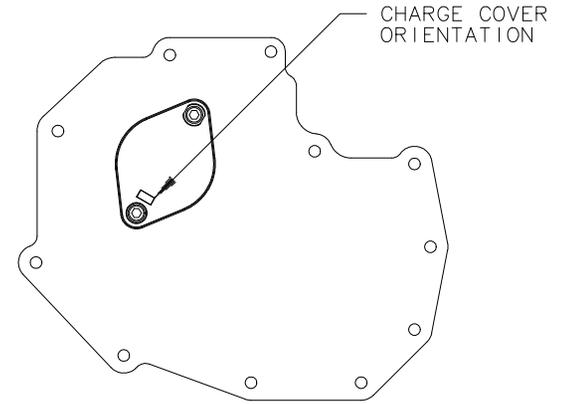


1001321
334-3000

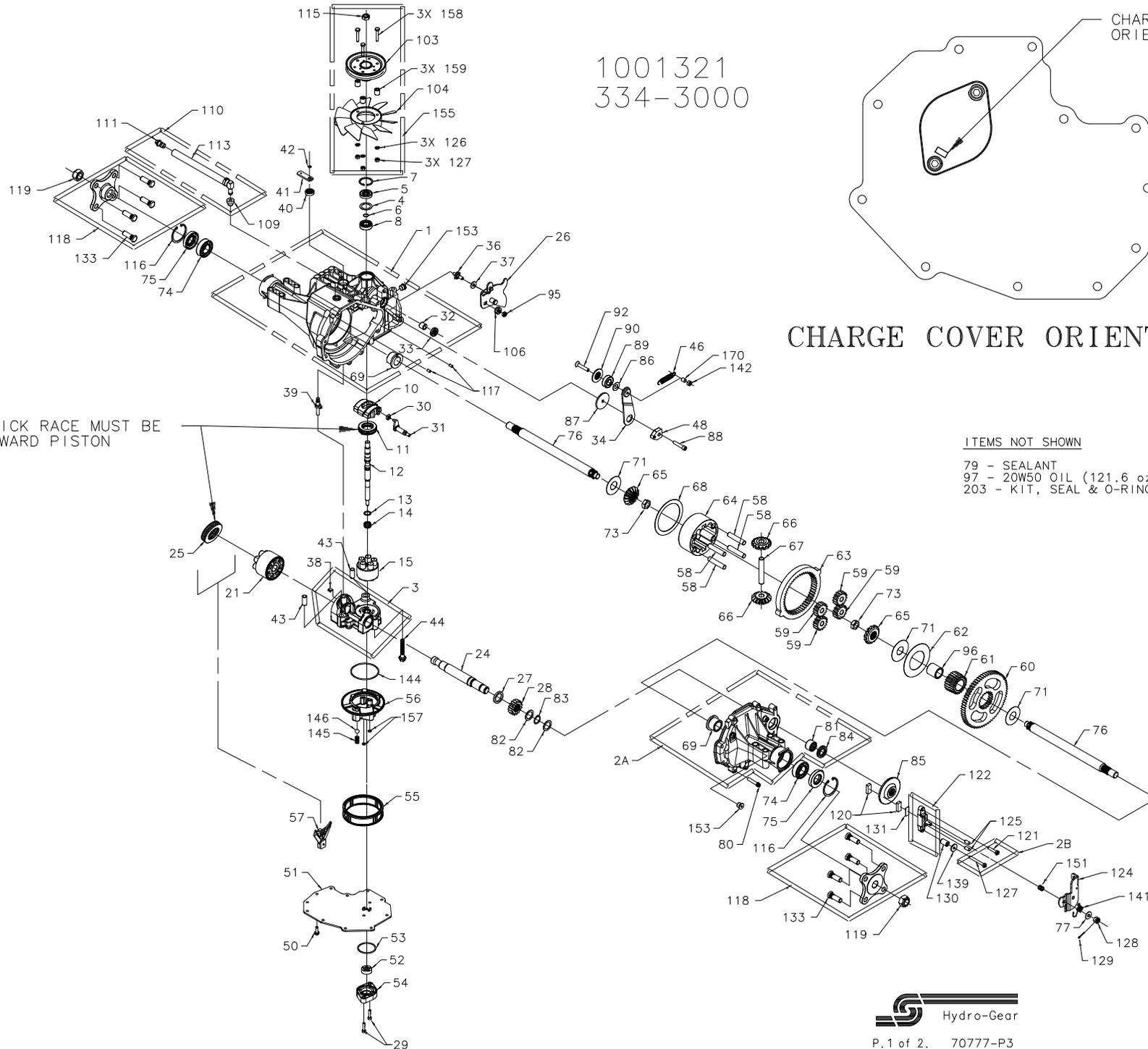


CHARGE COVER ORIENTATION

ITEMS NOT SHOWN

- 79 - SEALANT
- 97 - 20W50 OIL (121.6 oz)
- 203 - KIT, SEAL & O-RING

THICK RACE MUST BE TOWARD PISTON



1001321
334-3000

ITEM#	PART #	QTY	DESCRIPTION
1	70433	1	ASSEMBLY, MAIN HOUSING
		1	HOUSING, MAIN, CASE DRAIN
		1	SEAL, LIP 12 X 25 X 7
		1	BEARING, FLANGE 1.0 X 1.376 X .99
		1	BEARING, TRUNNION
		2	BEARING, CRADLE
2A	71120	1	ASSEMBLY, RIGHT HAND HOUSING
		1	HOUSING, RIGHT HAND
		1	BEARING, FLANGE 1.0 X 1.376 X .99
		1	BEARING, NEEDLE .875 X 1.125 X 1.5
		1	SEAL, LIP .875 X 1.375 X .250
2B	71139	1	KIT, BRAKE BOLT
		1	BOLT, HEX HD 1/4-20 X 1.25 W/PATCH
		1	BOLT, HEX HD 1/4-20 X 2.25 W/PATCH
3	70683	1	ASSEMBLY, CENTER SECTION
		1	CENTER SECTION
		1	BEARING, JOURNAL .50 X .59 X .50
		1	BEARING, .90 X 1.0 X .75
		1	PLATE, BYPASS
		2	CHECK PLUG ASSEMBLY, .027 BLEED
4	2003018	1	SPACER, .98 X 1.37 X .04
5	9008000-0128	1	SEAL, LIP 15 X 35 X 7
6	2003016	1	RING, RETAINING
7	2003052	1	RING, RETAINING
8	2003043	1	BEARING, BALL .59 X 1.38 X .43
10	2003087	1	SWASHPLATE, VARIABLE
11	50551	1	BEARING, THRUST 30 X 52 X 13
12	50795	1	SHAFT, INPUT (STD CHARGE)
13	2003017	1	WASHER, THRUST .59 X .79 X .04
14	2003014	1	SPRING, BLOCK
15	70331	1	ASSEMBLY, BLOCK
		1	BLOCK, CYLINDER
		5	PISTON
		5	SPRING, COMPRESSION
		5	WASHER, THRUST
21	70082	1	ASSEMBLY, BLOCK
		1	BLOCK, CYLINDER
		7	PISTON
		7	SPRING, COMPRESSION
		7	WASHER, THRUST
		1	SHAFT, MOTOR
24	50662	1	BEARING, THRUST 42 X 68 X 16
25	50552	1	ARM, CONTROL
26	51564	1	SPACER, 1.03 X 1.38 X .184
27	50774	1	GEAR, 16T PINION
28	50661	1	SCREW, CAP M6 X 1 X 25
29	50975	2	GUIDE, SLOT
30	2000015	1	ARM, TRUNNION TAPERED SQUARE
31	50807	1	BEARING, TRUNNION
32	2003009	1	SEAL, LIP 12 X 25 X 7
33	9008000-0126	1	ARM, RETURN
34	51565	1	STUD, SHORT 5/16-24
36	50426	1	PUCK, .798 X .319 X .097
37	50281	1	KIT, BYPASS PLATE
38	70680	1	ACTUATOR, BYPASS
39	2003555	1	

ITEM#	PART #	QTY	DESCRIPTION
40	45074	1	SEAL, LIP 10 X 25 X 7
41	44866	1	ARM, BYPASS
42	44870	1	RING, RETAINING
43	50002	2	PIN, HOLLOW .39 X .50 X 1.12
44	50016	3	SCREW, HEX FLANGE 3/8-24 X 2.5
46	51566	1	SPRING, 2.75 IN RETURN
48	51097	1	PUCK, ADJUSTING
50	50752	11	SCREW, HEX FLANGE 1/4-20 X .75
51	50972	1	COVER, LOWER W/ 2 KIDNEYS
52	50273	1	GEROTOR
53	9004101-1340	1	O-RING, 1.862 X 2.068
54	50260	1	HOUSING, CHARGE PUMP
55	70538	1	KIT, FILTER
		2	GASKET, 4.24 X 4.40 X .10
		1	FILTER, STD CHARGE
		1	MANIFOLD, CHARGE
56	51156	1	RETAINER, MOTOR BEARING
57	50796	1	PIN, CARRIER
58	50776	4	GEAR, 15T PLANET
59	50763	4	GEAR, 6T SPUR
60	50646	1	GEAR, 21T SUN
61	50645	1	WASHER, THRUST 2.32 X 4.10 X .05
62	50769	1	GEAR, 51T RING
63	50764	1	CARRIER, PLANETARY
64	50765	1	GEAR, 14T MITER (SPLINED)
65	50647	2	GEAR, 14T MITER (UNSPLINED)
66	50648	2	SHAFT, DIFFERENTIAL
67	50766	1	WASHER, THRUST 3.46 X 4.39 X .05
68	50767	1	BEARING, FLANGE 1.0 X 1.376 X .99
69	50768	2	WASHER, 1.0 X 2.25 X .04
71	50788	3	NUT, HEX 5/8-18 W/ PATCH
73	50791	2	BEARING, BALL 25.4 X 52 X 15
74	50771	2	SEAL, LIP 1.0 X 2.049 X .375
75	50772	2	SHAFT, AXLE 1.0 X 13.84 (30° SPLINED)
76	50825	2	WASHER, .34 X .88 X .06
77	44130	1	SEALANT
79	50928	10, 1oz	SCREW, TORX HD 5/16-18 X 1.5
80	50868	9	BEARING, NEEDLE .875 X 1.125 X 1.5
81	44752	1	WASHER, FLAT .88 X 1.25 X .04
82	50777	2	RING, RETAINING
83	50775	1	SEAL, LIP .875 X 1.375 X .250
84	50773	1	DISK, BRAKE
85	50779	1	WASHER, .51 X 1.0 X .03
86	50132	1	SPACER, .32 X 1.96 X .15
87	50836	1	SCREW, SOCKET HD CAP 5/16-24 X 1.5
88	50837	1	BEARING, BALL .62 X 1.38 X .44
89	44147	1	SPACER, LOCATING
90	51200	1	SCREW, COUNTERSUNK 5/16-18 X 1.75
92	51567	1	NUT, HEX LOCK 5/16-24
95	50108	1	BUSHING, SLEEVE 1.0 X 1.3 X 1.34
96	50866	1	OIL, 20W50
97		121, 6oz	PULLEY, 4.5 IN
103	50302	1	FAN, 7.0 IN (10 BLADE)
104	50307	1	SPACER, TRUNNION
106	51604	1	BUSHING, VENT (RUBBER)
109	50133	1	KIT, FITTING & HOSE ASS'Y & CAP-VENT
110	70776	1	BUSHING, VENT (RUBBER)
		1	FITTING, 90° METAL VENT
		1	ASSEMBLY, CAP-VENT
		1	HOSE, .5 X 8.75
		1	CLAMP, PINCH

ITEM#	PART #	QTY	DESCRIPTION
111	70109	1	ASSEMBLY, CAP-VENT
		1	CAP, VENT
		1	VENT, PLASTIC
113	70775	1	KIT, FITTING & HOSE ASS'Y
		1	FITTING, 90° METAL VENT
		1	HOSE, .5 X 8.75
		1	CLAMP, PINCH
115	44133	1	NUT, HEX 1/2-20 W/ PATCH
116	50859	2	RING, RETAINING
117	9004800-2506	2	PIN, STANDARD HEADLESS
118	70314	2	ASSEMBLY HUB
		1	HUB, 4 STUD (PAINTED)
		4	STUD, 1/2-20 X 1.55 (RIB NECK)
		2	NUT, HEX LOCK 3/4-16
119	50863	2	PUCK, BRAKE
120	44132	2	BOLT, HEX HD 1/4-20 X 1.25 W/PATCH
121	51927	1	ASSEMBLY, BRAKE YOKE
122	70633	1	ARM, BRAKE
124	50916	2	PIN, BRAKE ACTUATING
125	44127	3	WASHER, LOCK .489 X .258 X .062
126	43177	3	NUT, HEX 1/4-20
127	43178	1	NUT, CASTLE 5/16-24
128	44142	1	PIN, COTTER 3/32 X 3/4
129	44101	1	SPACER, .26 X .57 X .87
130	23711	1	PLATE, PUCK
131	44134	1	BOLT, HEX HD 1/4-20 X 2.25 W/PATCH
132	51928	8	STUD, 1/2-20 X 1.55 (RIB NECK)
133	44431	1	WASHER, .27 X .88 X .12
139	44278	1	SPRING, BRAKE ARM BIAS
141	50884	1	NUT, HEX LOCK 5/16-18
142	43064	1	O-RING, 2.987 X 3.09
144	50974	1	SPRING, RELIEF
145	51157	1	BALL, 7/16 IN
146	9001214-4400	1	SPRING, COMP. BRAKE ANTI-DRAG
151	50919	2	PLUG, 9/16-18 (METAL)
153	9005110-5600	2	KIT, FAN/PULLEY
155	70243	1	NUT, HEX 1/2-20 W/ PATCH
		3	BOLT, 1/4-20 X 1.5 W/ PATCH
		1	PULLEY, 4.5 IN
		1	SPACER, .571 X .260 X .618
		3	FAN, 7.0 IN (10 BLADE)
		3	WASHER, LOCK .489 X .258 X .062
		3	NUT, HEX 1/4-20
157	50977	2	O-RING, .239 X .379
170	51568	1	SPACER, .330 X .375 X .42
203	70492	1	KIT, SEAL & O-RING
		1	SEAL, LIP 15 X 35 X 7
		1	SEAL, LIP 12 X 25 X 7
		1	SEAL, LIP 10 X 25 X 7
		1	O-RING, 1.862 X 2.068
		2	SEAL, LIP 1.0 X 2.049 X .375
		1	SEAL, LIP .875 X 1.375 X .250
		2	O-RING, .239 X .309
		1	KIT, MANIFOLD O-RING