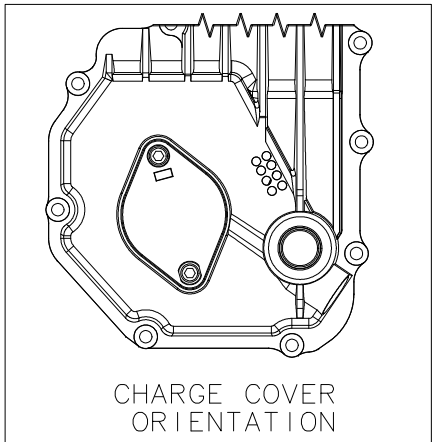
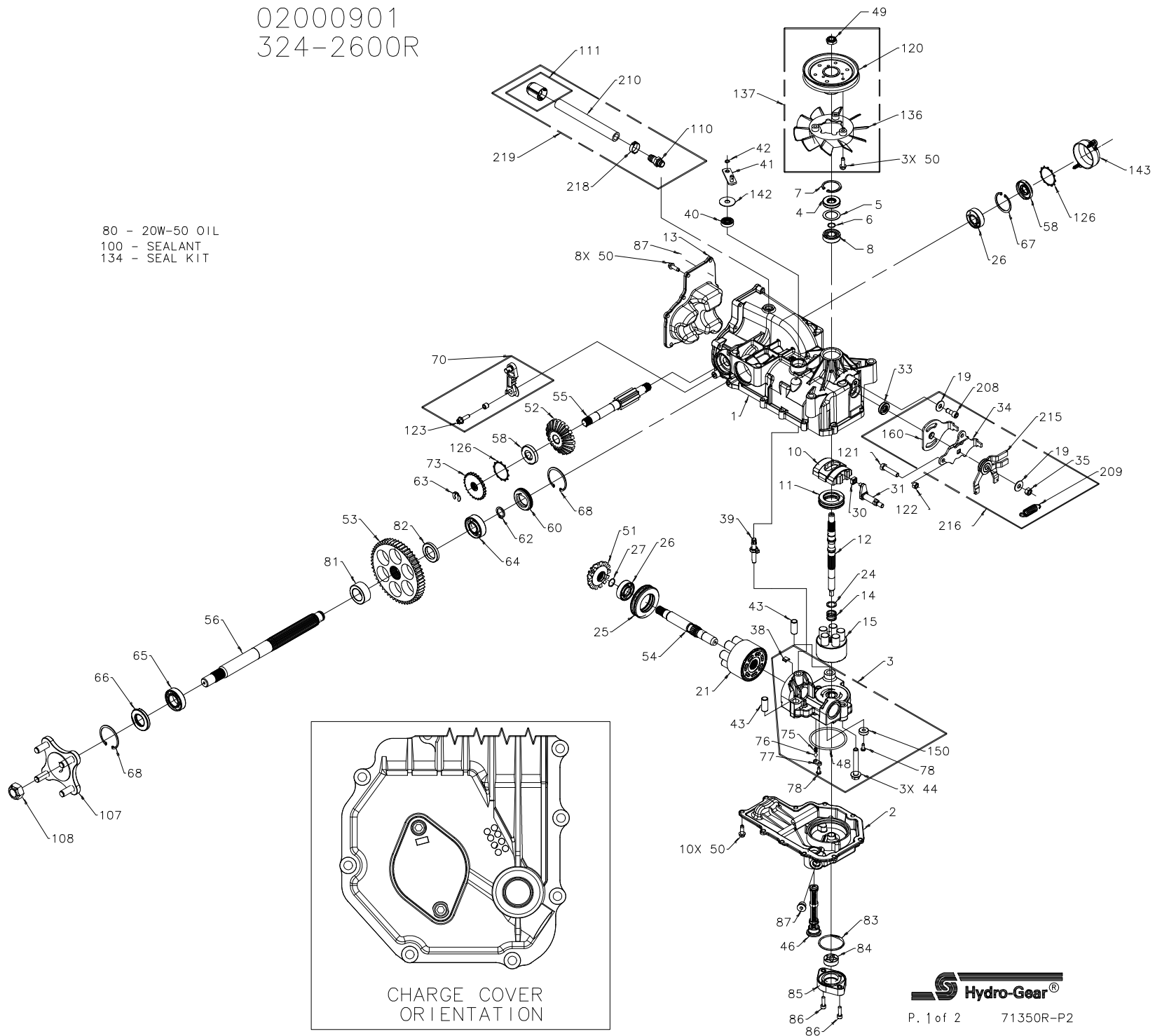


02000901  
324-2600R

80 - 20W-50 OIL  
100 - SEALANT  
134 - SEAL KIT



02000901  
324-2600R

ITEM #	PART #	QTY	DESCRIPTION
1	70627	1	KIT, HOUSING-MAIN
		1	HOUSING, MAIN
		2	BEARING, CRADLE
		1	BUSHING, TRUNNION
		1	SEAL, LIP 12 X 25 X 7
		1	SCREW, HFHC 1/4-28 X 7/8 (PATCH)
2	51866	1	HOUSING, LOWER
3	70903	1	KIT, CENTER SECTION
		1	CENTER SECTION
		1	BUSHING .673 X 1.03 X .75
		1	PLATE, BYPASS
		3	HFHCS, 3/8-24 X 2.5 (PATCH)
		2	ASSEMBLY, SHOCK VALVE .027
		1	SPRING, CHARGE RELIEF
		1	BALL, 1/4
		1	O-RING, .139 X 2.984 X 7
		1	PLATE, RELIEF
		2	BOLT, SELF-TAPPING 10-32 X .5
		1	MAGNET, RING
4	9008000-0128	1	LIP SEAL
5	2003018	1	SPACER
6	2003016	1	WIRE RETAINING RING
7	2003052	1	RETAINING RING
8	2003043	1	BALL BEARING
10	2003087	1	VARIABLE SWASHPLATE
11	50551	1	THRUST BEARING 30 X 52 X 13
12	51771	1	SHAFT, INPUT
13	50891RM	1	END COVER
14	2003014	1	SPRING, BLOCK
15	70331	1	10cc CYLINDER BLOCK ASS'Y
		1	10cc CYLINDER BLOCK
		5	10cc PISTON SPRING
		5	PISTON SEAT WASHER
		5	10cc PISTON
19	44130	1	WASHER
21	70082	1	21cc CYLINDER BLOCK ASS'Y
		1	21cc CYLINDER BLOCK
		7	21cc PISTON SPRING
		7	PISTON SEAT WASHER
		7	21cc PISTON
24	2003017	1	WASHER, BLOCK THRUST
25	50552	1	THRUST BEARING 42 X 68 X 16
26	50315	2	BALL BEARING
27	2000022	1	WIRE RETAINING RING
30	2000015	1	SLOT GUIDE
31	50807	1	TRUNNION ARM
33	9008000-0126	1	LIP SEAL
34	51394	1	ARM, CONTROL
35	52506	1	NUT, LOCK, SIDE 5/16-24-UNF-2B
38	70680	1	KIT, BYPASS PLATE
39	2003555	1	BYPASS ACTUATOR
40	45074	1	LIP SEAL
41	50270	1	BYPASS ARM
42	44870	1	RETAINING RING
43	50002	2	PIN
44	50016	3	SCREW
46	51931	1	ASSEMBLY, FILTER
49	51244	1	HEX LOCK NUT 1/2-20 (NYLON INSERT)
50	50752	21	SCREW, 1/4-20 X .75 LONG
51	50744	1	14T BEVEL GEAR
52	50745	1	19T BEVEL GEAR

ITEM #	PART #	QTY	DESCRIPTION
53	50746	1	53T SPUR GEAR
54	50757	1	MOTOR SHAFT
55	51298	1	BRAKE SHAFT
56	50748	1	AXLE SHAFT
58	51161	2	SEAL, LIP 17 X 40 X 7
60	50995	1	SEAL PLUG - SIDE
62	50759	1	RETAINING RING - AXLE
63	51109	1	RETAINING RING
64	50743	1	BEARING-BALL 20X47X14(6204)
65	50740	1	BEARING-BALL 25X47X12(6005)
66	50751	1	SEAL
67	50329	1	RETAINING RING
68	50760	2	RETAINING RING-AXLE
70	71088	1	RH, BRAKE ARM SERVICE ASSEMBLY
		1	BRAKE ARM
		1	CLEVIS PIN
		1	BUSHING .255 X .381 X .330
		1	SCREW, HFHC 1/4-20 X 7/8 (PATCH)
		1	BRAKE DISC
73	50754	1	20W-50 OIL
80		79oz	
81	51939	1	WASHER, AXLE 1.04 X 1.65 X .22
82	51940	1	WASHER, AXLE 1.04 X 1.65 X .70
83	9004101-1340	1	O-RING .103 X 1.862
84	50273	1	ASSEMBLY, GEROTOR
85	50260	1	COVER GEROTOR
86	50095	2	SHCS M6 X 20
87	9005110-5600	1	PLUG, 9/16-18 (METAL)
100	50928	1	SEALANT
107	70314	1	HUB ASSEMBLY
		1	HUB
		4	LUG BOLT
108	50863	1	NUT, HEX 3/4-16
110	70110	1	FITTING, STRAIGHT
111	70921	1	CAP-VENT ASSEMBLY
		1	CAP-POPPET VALVE
		1	ST .5 BARB VENT
120	50302	1	PULLEY, 4.50 INCH
121	51753	1	BOLT 5/16-18 X 1.5
122	43083	1	NUT, HEX 5/16-18
123	51576	1	SCREW, HFHC 1/4-20 X 7/8 (PATCH)
126	51316	2	RING, RETAINING
134	70553	1	KIT, SEAL
		1	SEAL, LIP 15 X 35 X 7
		1	RING, RETAINING 37 INT
		1	SEAL, LIP 12 X 25 X7
		1	SEAL, LIP 10 X 25 X 7
		1	RING, RETAINING .31 EXT
		1	HFHCS 1/4-20 X .75
		1	SEAL PLUG
		2	RING, RETAINING .75 EXT
		1	RING, RETAINING .440 EXT
		1	SEAL, LIP 25 X 47 X 7
		1	RING, RETAINING 1.56 INT
		2	RING, RETAINING 1.87 INT
		2	RING, RETAINING 1.43
		1	FAN, 6", 10 BLADE
136	51365	1	KIT, FAN-PULLEY
137	71140	3	SCREW, SELF-TAPPING 1/4-20 X .75
		1	FAN, 6", 10 BLADE
		1	HEX LOCK NUT 1/2-20 (NYLON INSERT)
		1	PULLEY, 4.50 INCH

ITEM #	PART #	QTY	DESCRIPTION
142	51813	1	WASHER .39 X 1.27 X .05
143	51774	1	CAP, BRAKE
150	51100	1	MAGNET, RING
160	51391	1	ARM, RETURN
208	51400	1	SHCS 5/16-24 X .75 (PATCH)
209	51833	1	SPRING EXTENSION
210	52040	1	HOSE $\phi$ .50 X 6.50
215	52411	1	ASSEMBLY, SCISSOR ARM
216	71037	1	KIT, RETURN
		2	WASHER
		1	CONTROL ARM
		1	HEX LOCK NUT, 5/16-24 INJF (NYLON INSERT)
		1	ARM, RETURN
		1	ASSEMBLY, SCISSOR ARM
		1	SCREW, 5/16-24 X .75 (PATCH)
218	50590	1	CLAMP, PINCH, SINGLE EAR 13/16
219	71004	1	KIT, BREATHER
		1	PINCH CLAMP, SINGLE EAR
		1	VENT, PLASTIC
		1	FITTING, PLASTIC HOSE
		1	CAP, PLASTIC
		1	HOSE, $\phi$ .50 X 6.50



REV'D 02000902 TO 02000901

08/26/05 NB

ECN #16185

P2

ADD'D NEW FRAME

REV'D ITEM #35, 50108 TO 52506

DEL'D ITEM #207, 51604, 1, SPACER, RTN

REV'D ITEM #215

51408, 2, WASHER, PLASTIC 1.19X.7 TO

52411, 1, ASSEMBLY, SCISSOR ARM

ECN #19758

10/03/06 J PROBST