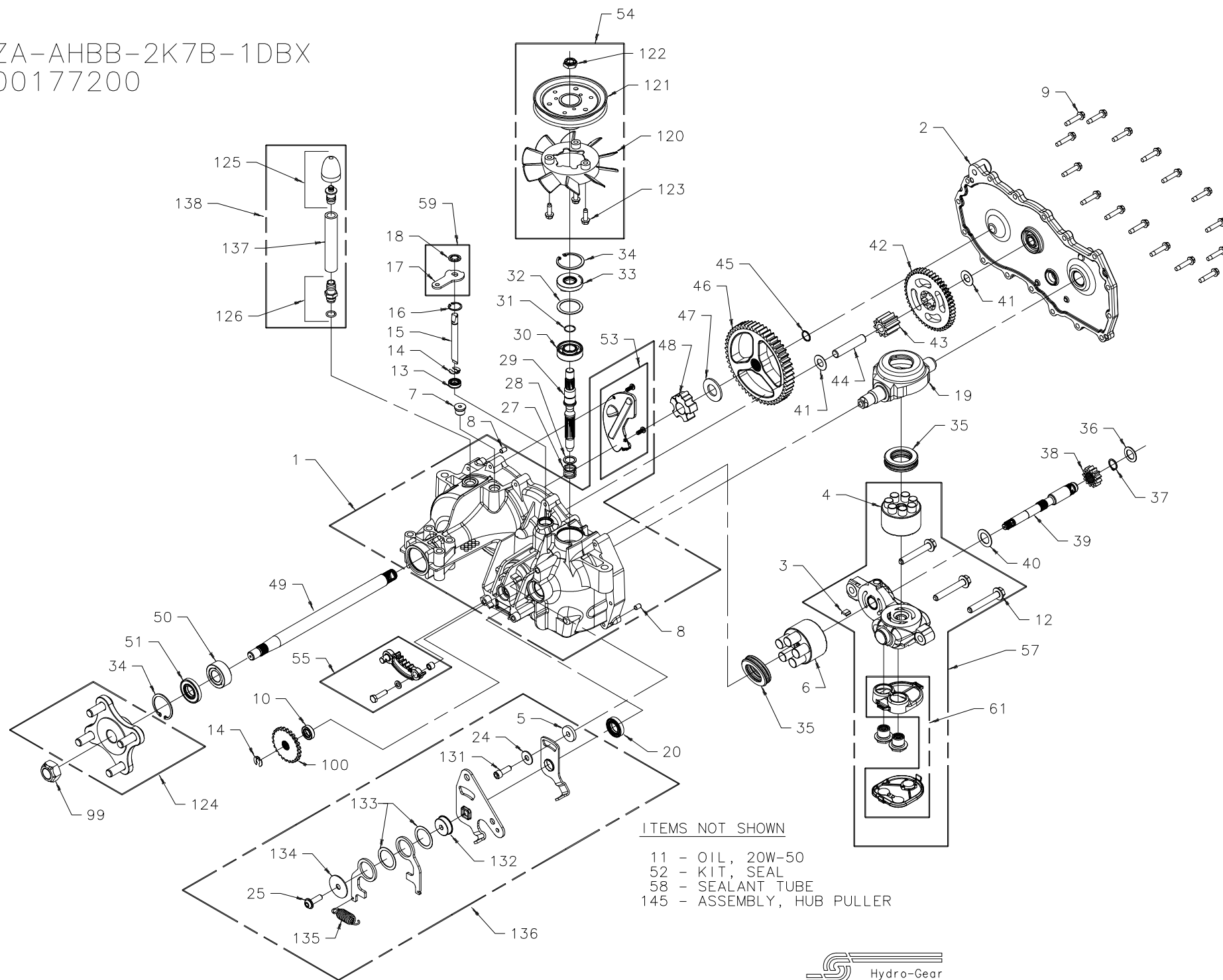


ZA-AHBB-2K7B-1DBX  
00177200



# ZA-AHBB-2K7B-1DBX 00177200

| ITEM | PART #       | QTY    | DESCRIPTION                            |
|------|--------------|--------|----------------------------------------|
| 1    | 71098        | 1      | ASSEMBLY, MAIN HOUSING-RH              |
|      |              |        | HOUSING, MAIN RH-MACHINED              |
|      |              |        | BUSHING, .865 X .985 X .790            |
|      |              |        | PLATE, EXPANSION RH                    |
|      |              |        | SCREW, 10-32 X 1/2 (SELF-TAPPING)      |
|      |              |        | PIN, STANDARD, HEADLESS                |
|      |              |        | SEALANT TUBE, 10.3 oz                  |
|      |              |        | SEAL, LIP .375 X .75 X .25             |
|      |              |        | BEARING-JOURNAL                        |
|      |              |        | SEAL, LIP .50" X .88" X .25"           |
|      |              |        | SEAL, LIP 18 X 32 X 7                  |
| 2    | 70983R       | 1      | ASSEMBLY, SIDE-RH                      |
|      |              |        | HOUSING, SIDE RH-MACHINED              |
|      |              |        | BUSHING, .865 X .985 X .790            |
| 3    | 51448        | 1      | PLATE, BYPASS                          |
| 4    | 70723        | 1      | ASSEMBLY, BLOCK 7 PISTON               |
|      |              |        | BLOCK, CYL                             |
|      |              |        | PISTON                                 |
|      |              |        | SPRING, COMP                           |
|      |              |        | WASHER, THRUST .370 X .047             |
| 5    | 51949        | 1      | SPACER                                 |
| 6    | 70331        | 1      | ASSEMBLY, BLOCK                        |
|      |              |        | BLOCK, CYLINDER                        |
|      |              |        | PISTON                                 |
|      |              |        | SPRING, COMPRESSION                    |
|      |              |        | WASHER, THRUST                         |
| 7    | 9005110-5600 | 1      | PLUG, SAE #6                           |
| 8    | 9004800-2506 | 2      | PIN, STAINLESS, HEADLESS               |
| 9    | 51190        | 16     | HFHCS 1/4-20 X 1.25 (SELF-TAPPING)     |
| 10   | 9008000-0125 | 1      | SEAL, LIP .50 X .88 X .25              |
| 11   |              | 56 oz. | OIL, 20W-50                            |
| 12   | 50016        | 3      | BOLT, HEX FLANGE 3/8-24 X 2.5          |
| 13   | 51626        | 1      | SEAL, LIP .375 X .75 X .25             |
| 14   | 51628        | 2      | RING, RETAINING .375 EXT               |
| 15   | 51625        | 1      | ROD, BYPASS                            |
| 16   | 51627        | 1      | RING, RETAINING .750 INT               |
| 17   | 51629        | 1      | ARM, BYPASS                            |
| 18   | 51630        | 1      | RING, RETAINING .375 EXT (PUSHNUT)     |
| 19   | 51048        | 1      | SWASHPLATE, TRUNNION, MACHINED         |
| 20   | 51140        | 1      | SEAL, LIP 18 X 32 X 7                  |
| 24   | 44130        | 1      | WASHER, FLAT 11/32 ID X 7/8 OD X 1/16  |
| 25   | 51812        | 1      | TWCS 5/16-24 X 1.0                     |
| 27   | 2003014      | 1      | SPRING-HELICAL COMPRESSION             |
| 28   | 2003017      | 1      | WASHER .591 X .787 X .040              |
| 29   | 51062        | 1      | SHAFT, INPUT                           |
| 30   | 50315        | 1      | BEARING, BALL 17MM ID X 40MM OD X 12MM |
| 31   | 2000022      | 1      | RING, RETAINING WIRE .561 ID           |
| 32   | 50951        | 1      | SPACER                                 |
| 33   | 51161        | 1      | SEAL, LIP 17 X 40 X 7                  |
| 34   | 50329        | 2      | RING, RETAINING                        |

| ITEM | PART # | QTY | DESCRIPTION                                 |
|------|--------|-----|---------------------------------------------|
| 35   | 50551  | 2   | BEARING, THRUST 30 X 52 X 13                |
| 36   | 44371  | 1   | WASHER, FLAT 5/8 ID X 1.0 OD X .05          |
| 37   | 44145  | 1   | RING, RETAINING                             |
| 38   | 51130  | 1   | GEAR, PINION, 13T                           |
| 39   | 51845  | 1   | SHAFT, MOTOR                                |
| 40   | 51069  | 1   | WASHER, MOTOR SHAFT .71 ID X 1.16 OD X .04  |
| 41   | 50132  | 2   | WASHER, HT .5 ID X 1.0 OD X .032            |
| 42   | 51129  | 1   | GEAR, 10T/48T                               |
| 43   | 51043  | 1   | GEAR, 10T JACKSHAFT                         |
| 44   | 51083  | 1   | PIN, JACKSHAFT                              |
| 45   | 44871  | 1   | RING, SPIRAL RETAINING                      |
| 46   | 51633  | 1   | GEAR, 52T BULL                              |
| 47   | 44875  | 1   | WASHER, 3/4 ID X 1-1/2 OD X .13             |
| 48   | 51088  | 1   | BEARING, SLEEVE (INBOARD)                   |
| 49   | 51954  | 1   | SHAFT, AXLE 12.4 X 3.6 (TAPER SPLINE)       |
| 50   | 51089  | 1   | BUSHING, .752 X 1.571 X .625                |
| 51   | 51066  | 1   | SEAL, LIP, .750 X 1.577 X .250              |
| 52   | 70853  | 1   | KIT, SEAL                                   |
|      |        |     | SEAL, LIP .625 X 1.000 X .250               |
|      |        |     | SEAL, LIP .375 X .75 X .25                  |
|      |        |     | SEAL, LIP 18 X 32 X 7                       |
|      |        |     | SEAL, LIP 17 X 40 X 7                       |
|      |        |     | SEAL, LIP .750 X 1.577 X .250               |
|      |        |     | SEAL, LIP 1.00 X 1.577                      |
|      |        |     | SEAL, LIP .50 X .88 X .25                   |
|      |        |     | RING, RETAINING .375 EXT                    |
|      |        |     | RING, RETAINING .750 INT                    |
|      |        |     | RING, RETAINING .375 EXT                    |
|      |        |     | RING, RETAINING 1.56 INT                    |
|      |        |     | RING, RETAINING WIRE .561                   |
|      |        |     | RING, RETAINING .62 EXT                     |
|      |        |     | RING, RETAINING, SPIRAL                     |
| 53   | 70868R | 1   | KIT, EXPANSION PLATE, RH                    |
|      |        |     | PLATE, EXPANSION RH                         |
|      |        |     | SCREW, 10-32 X 1/2 (SELF-TAPPING)           |
| 54   | 70591  | 1   | KIT, FAN-PULLEY                             |
|      |        |     | FAN, 6", 10 BLADE                           |
|      |        |     | PULLEY, 4.5"                                |
|      |        |     | NUT, HEX LOCK 1/2-20 (NYLON INSERT)         |
|      |        |     | SCREW, HEX WASHER HEAD TAPPING 1/4-20 X .75 |
| 55   | 71069  | 1   | KIT, BRAKE ARM - LH                         |
|      |        |     | ARM, PARKING BRAKE                          |
|      |        |     | WASHER .28 X .50 X .063                     |
|      |        |     | BOLT, 1/4-20 X 1 W/PATCH                    |
|      |        |     | BUSHING, .260 X .394 X .330                 |
|      |        |     | CLEVIS PIN                                  |
| 57   | 71143  | 1   | KIT, CENTER SECTION                         |
|      |        |     | CENTER SECTION RH                           |
|      |        |     | BUSHING, .707 X .788 X .591                 |
|      |        |     | PLATE, BYPASS                               |
|      |        |     | HFHCS 3/8-24 X 2.5 (PATCH)                  |
|      |        |     | BASE, FILTER                                |
|      |        |     | CHK PLUG ASSY/WASHER, .027"                 |
|      |        |     | ASSEMBLY, FILTER COVER                      |
|      |        |     | SPRING, COMP                                |
|      |        |     | PISTON                                      |
|      |        |     | BLOCK, CYL                                  |
|      |        |     | WASHER, THRUST .370 X .047                  |

| ITEM | PART # | QTY | DESCRIPTION                                |
|------|--------|-----|--------------------------------------------|
| 58   | 50928  | 1   | SEALANT TUBE, 10.3 oz                      |
| 59   | 70891  | 1   | KIT, BYPASS ARM                            |
|      |        |     | ARM, BYPASS                                |
|      |        |     | RING, RETAINING .375 EXT (PUSHNUT)         |
| 61   | 70911  | 1   | KIT, FILTER                                |
|      |        |     | FILTER, BASE                               |
|      |        |     | ASSEMBLY, COVER                            |
| 99   | 51901  | 1   | NUT, HEX 9/16-18                           |
| 100  | 51635  | 1   | DISC, COG BRAKE                            |
| 120  | 51365  | 1   | FAN, 6", 10 BLADE                          |
| 121  | 50302  | 1   | HUB PULLEY KIT 4.5"                        |
| 122  | 51244  | 1   | HEX LOCK NUT, 1/2-20 (NYLON INSERT)        |
| 123  | 50752  | 3   | HEX WASHER HEAD TAPPING SCREW 1/4-20 X .25 |
| 124  | 71093  | 1   | HUB ASSEMBLY, 1/2-20                       |
|      |        |     | HUB                                        |
|      |        |     | STUD, 1/2-20 X 1.5 (RIB NECK)              |
| 125  | 70921  | 1   | CAP-VENT ASS'Y.                            |
|      |        |     | PLASTIC VENT                               |
|      |        |     | CAP-POPPET VALVE                           |
| 126  | 70110  | 1   | FITTING-O RING ASS'Y.                      |
|      |        |     | PLASTIC HOSE FITTING                       |
|      |        |     | O-RING                                     |
| 131  | 51616  | 1   | SHCS, 5/16-24 X 1.00 (PATCH)               |
| 132  | 51947  | 1   | BUSHING, PILOT 1.125                       |
| 133  | 51948  | 2   | WASHER, PLASTIC                            |
| 134  | 51950  | 1   | WASHER, 1.5 X .34 X .062                   |
| 135  | 51399  | 1   | SPRING, EXTENSION                          |
| 136  | 71094  | 1   | KIT, RTN ASSEMBLY - LH                     |
|      |        |     | SHCS, 5/16-24 X 1.00 (PATCH)               |
|      |        |     | BUSHING, PILOT 1.125                       |
|      |        |     | WASHER, PLASTIC                            |
|      |        |     | WASHER, 1.5 X .34 X .062                   |
|      |        |     | SPRING, EXTENSION                          |
|      |        |     | SPACER                                     |
|      |        |     | ARM, NEUTRAL, LH                           |
|      |        |     | ARM, CONTROL, LH                           |
|      |        |     | ARM, SCISSOR                               |
|      |        |     | WASHER, FLAT 11/32 ID X 7/8 OD X 1/16      |
|      |        |     | TWCS 5/16-24 X 1.0                         |
| 137  | 51401  | 1   | HOSE, .5 X 4.00                            |
| 138  | 71004  | 1   | KIT, BREATHER ASSEMBLY                     |
|      |        |     | CAP, VENT ASSEMBLY                         |
|      |        |     | HOSE, .5 X 4.00                            |
|      |        |     | FITTING, O-RING ASSEMBLY                   |
| 145  | 71241  | 1   | ASSEMBLY, HUB PULLER                       |

